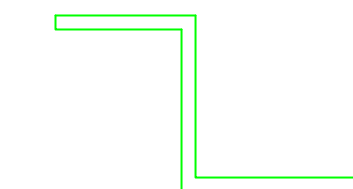
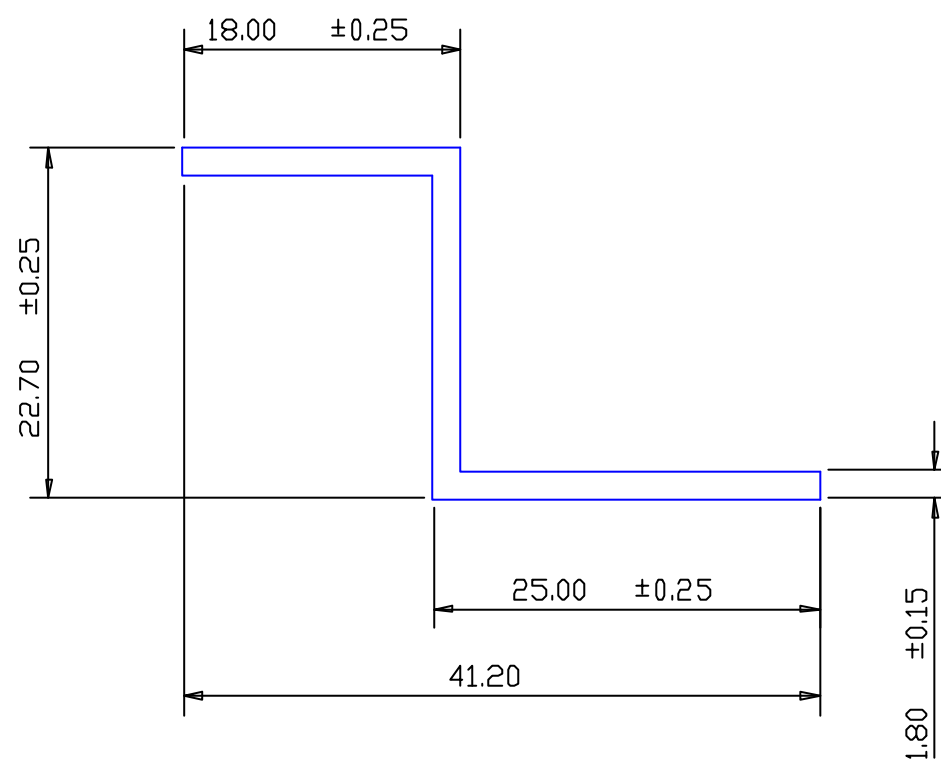


SECTION NO.
964-009



ACTUAL SIZE
NO EXPOSED SURFACE

SECTION DATA:
 $I_{xx} = 9\,363\text{ mm}^4$
 $I_{yy} = 10\,806\text{ mm}^4$
 $\text{Theta} = 48^\circ$
 $\text{RadG}_x = 9\text{ mm}$
 $\text{RadG}_y = 10\text{ mm}$
 $\text{XC}_{\text{Right}} = 21.8\text{ mm}$
 $\text{XC}_{\text{Left}} = 19.4\text{ mm}$
 $\text{YC}_{\text{top}} = 12.5\text{ mm}$
 $\text{YC}_{\text{bot}} = 10.2\text{ mm}$
 $\text{Z}_{xx\text{top}} = 747\text{ mm}^3$
 $\text{Z}_{xx\text{bot}} = 920\text{ mm}^3$
 $\text{Z}_{yy\text{right}} = 496\text{ mm}^3$
 $\text{Z}_{yy\text{left}} = 556\text{ mm}^3$

1.80±0.15 TYP WALL THICKNESS
UNLESS OTHERWISE SPECIFIED

0.40 RADIUS ON ALL OUTSIDE CORNERS
UNLESS OTHERWISE SPECIFIED

EXTRUDED FINISH : ARCHITECTURAL

AREA	111.8	SQ MM
WEIGHT	0.303	KG M
PERIMETER	127.8	MM
ANOD PERIM	127.8	MM
PAINT PERIM	127.8	MM
C CIRCLE DIA	17	MM
FACTOR	422	
ALLOY	6063	
TEMPER	T6	



A.C.N 010 828 234
 1082 KINGSFORD SMITH DRIVE, EAGLE FARM, QUEENSLAND, 4009
 PO BOX 1376, EAGLE FARM BC, 4009
 PHONE : (07) 3877 2833 FAX : (07) 3877 2890

CUSTOMER			
G. JAMES EXTRUSION Co.			
CUSTOMER PART NAME		NO.	
25 x 18 x 22.70 x 1.80 'Z' SECTION			
SCALE		TOLERANCES IN ACCORDANCE WITH AS 1866-1986 APPLY UNLESS OTHERWISE SPECIFIED	
21			
DRAWN	CHECK	DATE	DWG. NO.
SPG		17/09/02	964-009

1	10/01/03	SPG	25.0 18.0 22.70 WERE 30.0 25.0 24.0
NO	DATE	DR	REVISION