



When Experience Matters

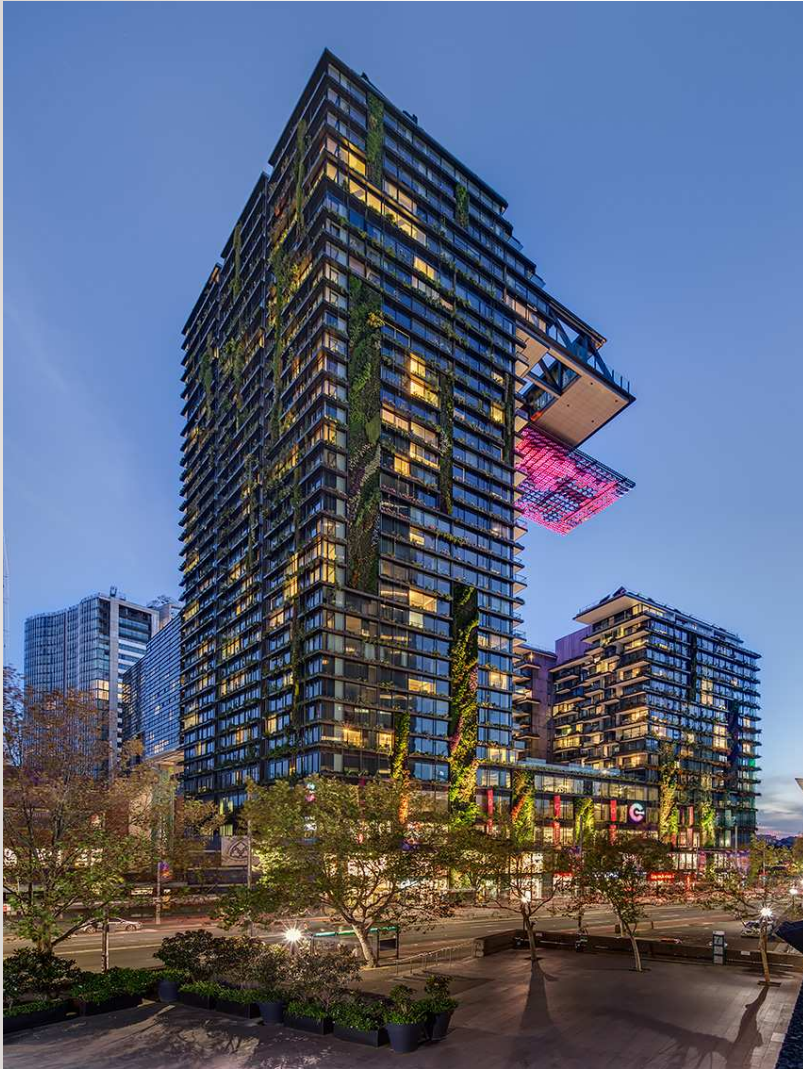
University of Queensland 2015 3rd year Architecture Presentation

Presenters: Gary Aspden – Glass Marketing & Technical Manager
Jim Stringfellow – Commercial Façade Engineer



G.James bring Architect's dreams to reality....

A monumental building is:
*an enduring work of art on a grand scale,
viewed by a captive mass audience,
functioning as a habitable structure.*



One Central Park, Sydney



Sir Samuel Griffith Centre, Brisbane

... but compromise is needed for optimum results.

- Facades have budgets
- Practicalities of performance MUST NOT be compromised
- Flexibility of Architectural detailing can achieve the intent cost effectively



ABC Accommodation, Southbank

Withstand the actions of:

- Wind
- Rain
- Sunlight
- Heat & Cold

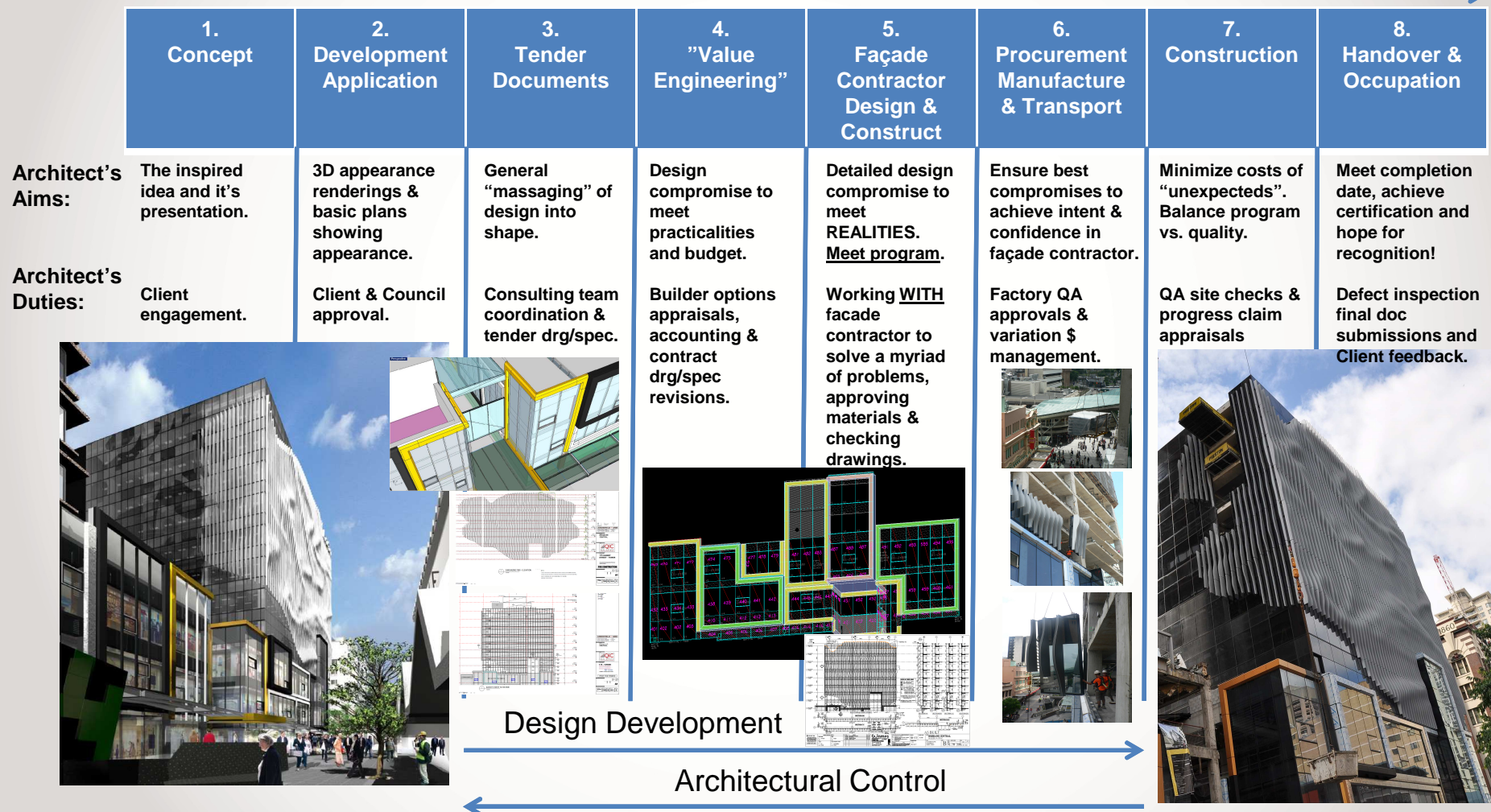
Control the passage of:

- Heat
- Air
- Light
- Sound

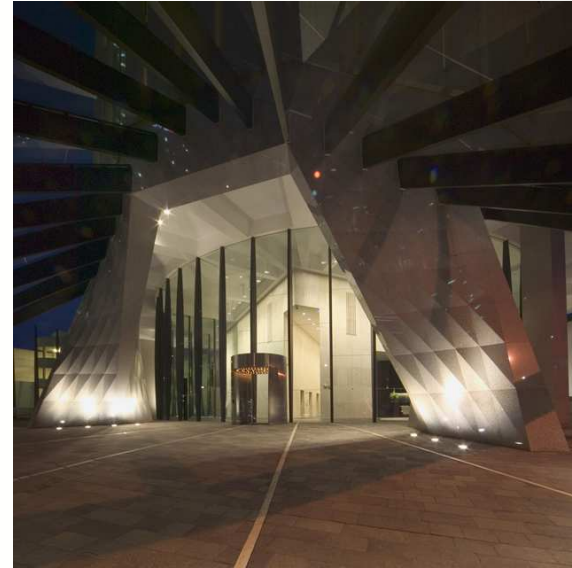
Consider practicalities of:

- Materials
- Longevity
- Manufacture
- Transport
- Installation

The journey from concept to reality ...



Consider the options...

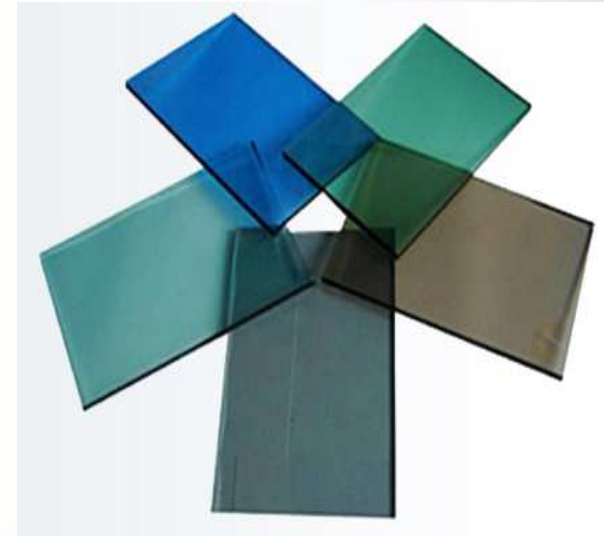


Riverside Centre vs. Riparian Plaza

"Good design doesn't date" - Harry Siedler

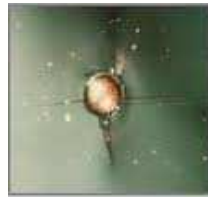
What are the options in Glass?

- Clear
- Low Iron
- Body Tinted (Grey, Green, Blue, Bronze, SuperGreen, SuperBlue, SuperGrey)
- Patterned Glass



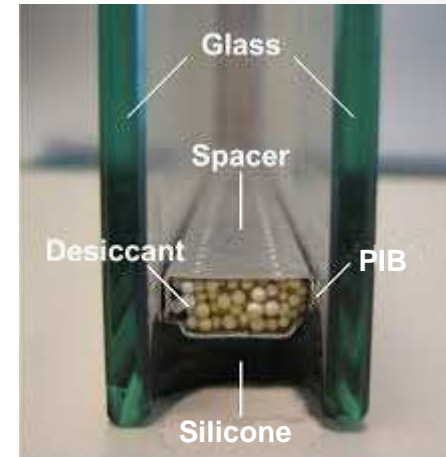
What can we do with this Glass ?

- Annealed (Normal)
- Furnace
 - Toughened
 - Heat Strengthened
- Heat Soaking
- Laminate
- Coated
 - Offline (Reflective, Low E)
 - Online (Reflective, Low E)



What can we do with this Glass ?

- Double Glaze (IGU)
- Ceramic Paint
 - Ceramic Frit
 - Two Pak
- Curved / Bent



Low Emissivity (Low E) Coatings

Thin metallic coating is applied to the glass surface

- Online -Float manufacturing process (hard coat)
- Offline – Magnetron sputtering process (soft coat)
- Select & Optilight Low E Laminates
- TwinGlaze Ultra



How Low-E Coatings Work

Low-E coatings redirect radiant heat (long wave radiation) back toward the source

Heat moves from **HOT** → **COLD**

In cold climates heat from the inside flows OUT



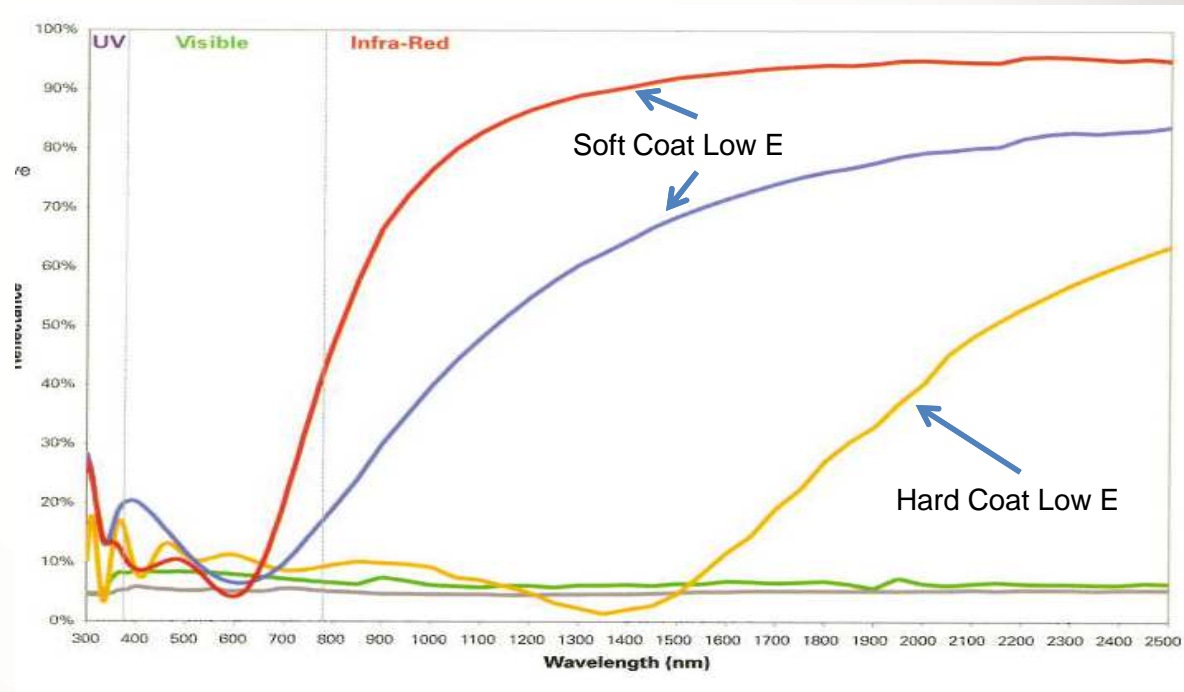
In hot climates heat from the outside flows IN



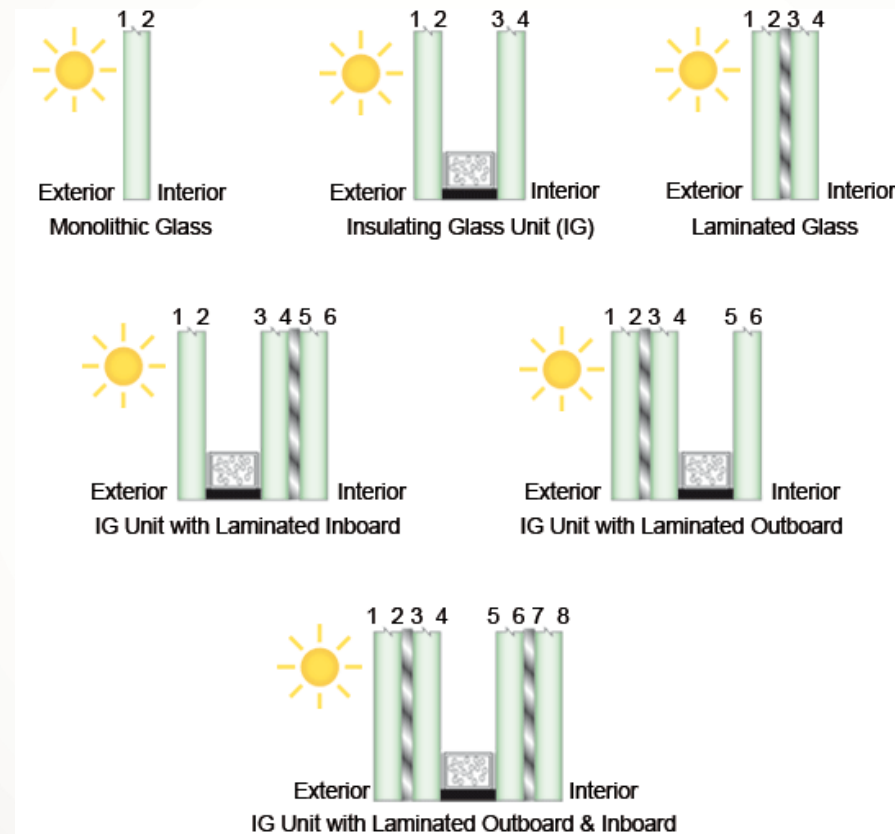
How do Low E Coatings Work?

Coating reflects infra-red energy:

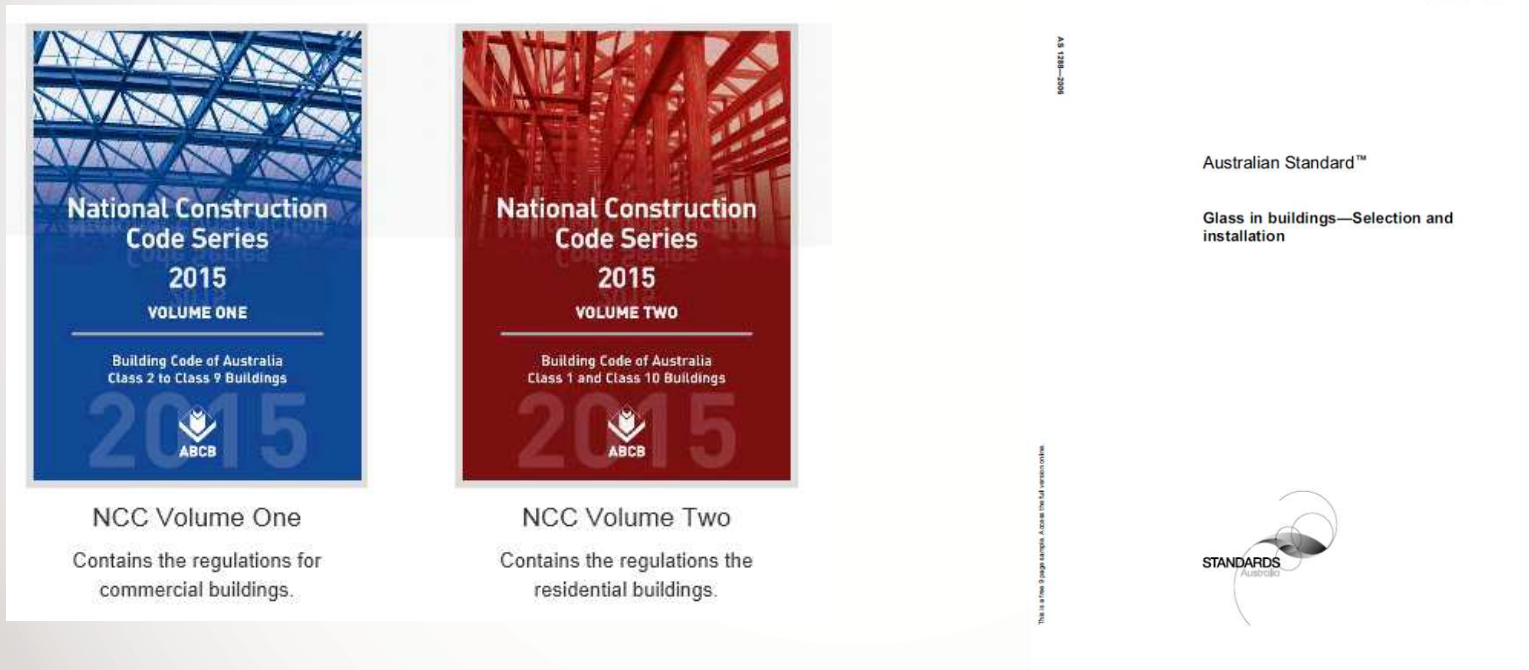
- Outside – Sun's energy
- Inside – Internal Heating



Glass Surface Numbers



National Construction Code



Is toughened “safety” glass safe?



In applications of:

- Shear walls;
- Overhead;
- Balustrades



Is toughened “safety” glass safe?

In applications of:

- Shear walls;
- Overhead;
- Balustrades



Is the glass appropriate ?



Facade Framing / Support Systems

If the glass acts as the “skin”, what forms the “bones”?

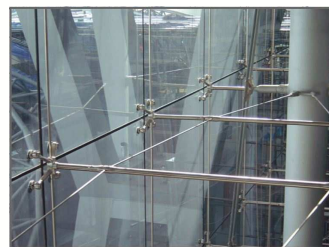
Aluminium Framed

- Window Wall
- Curtain Wall
- Captive Glazed
- Structurally Glazed



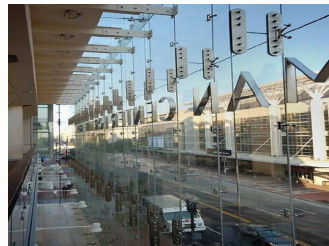
Advanced Structures

- Steel Truss
- Cable Truss
- Grid Shell
- Cable Net

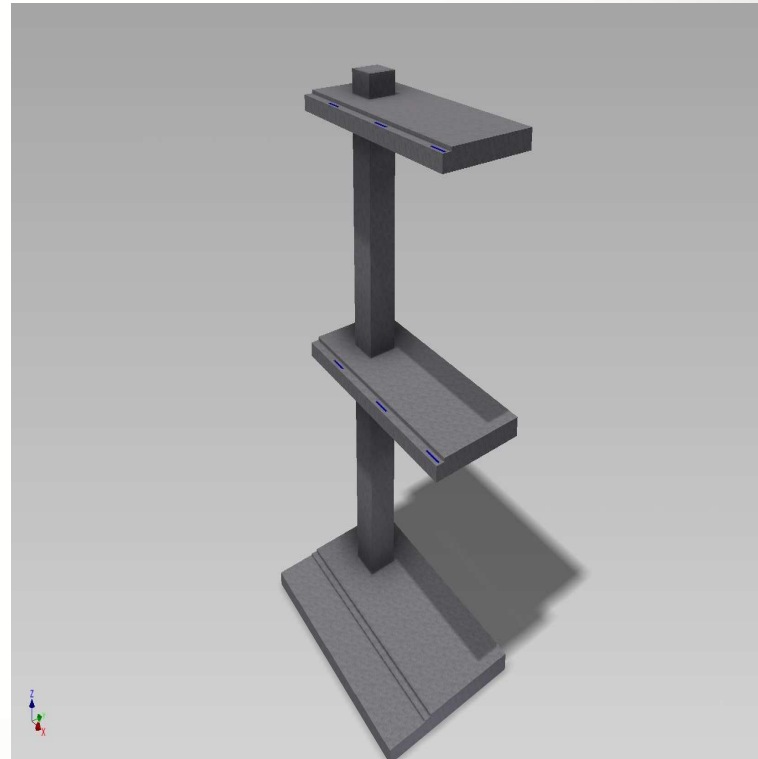
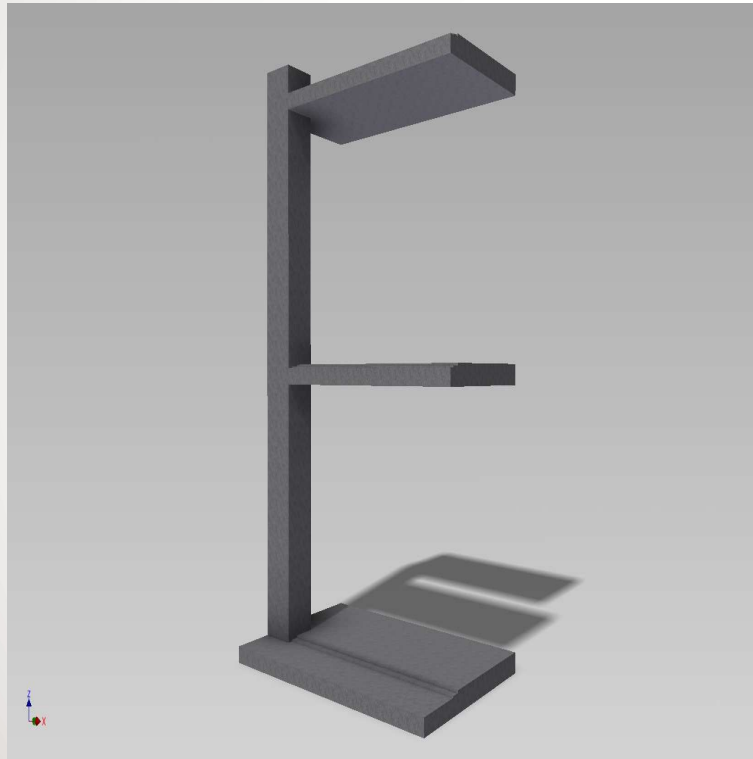


Frameless

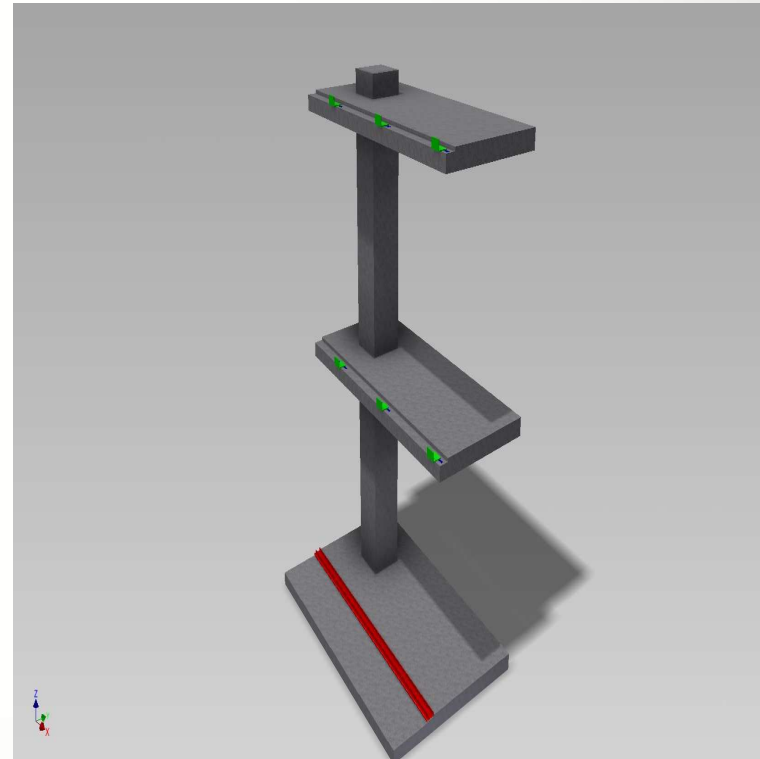
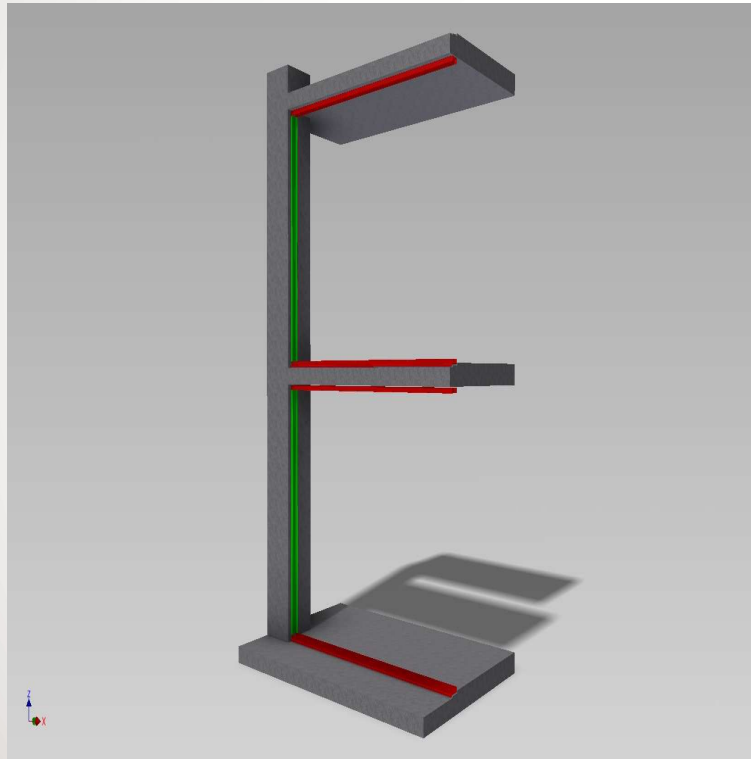
- Shopfronts
- Glass Fins
- Structural Glass



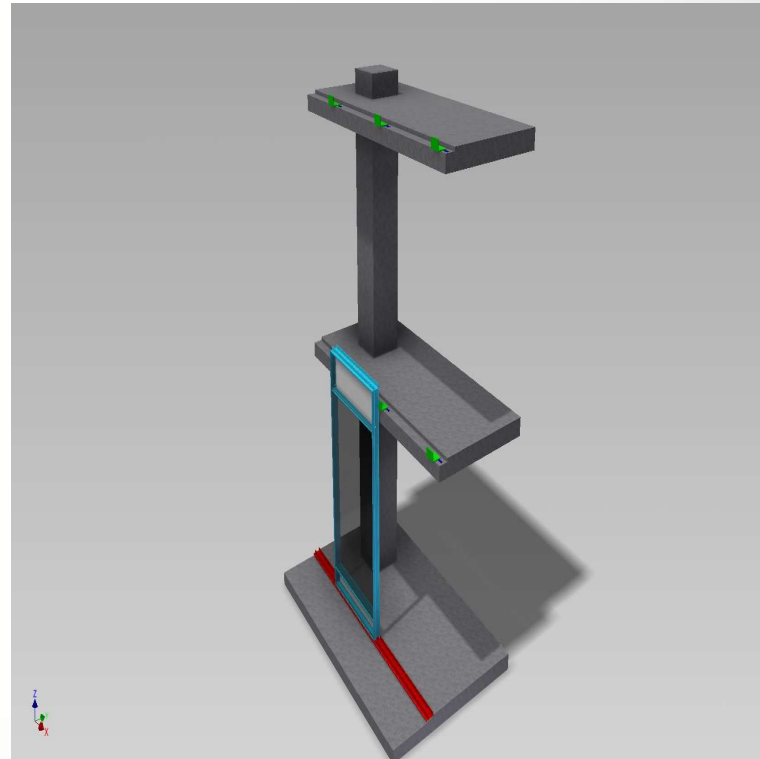
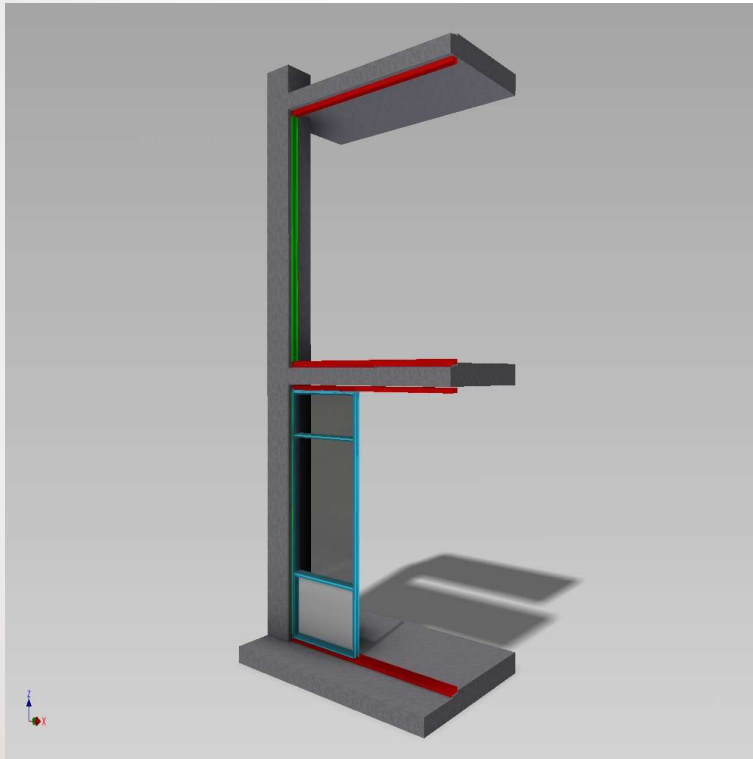
What is Window Wall & Curtain Wall?



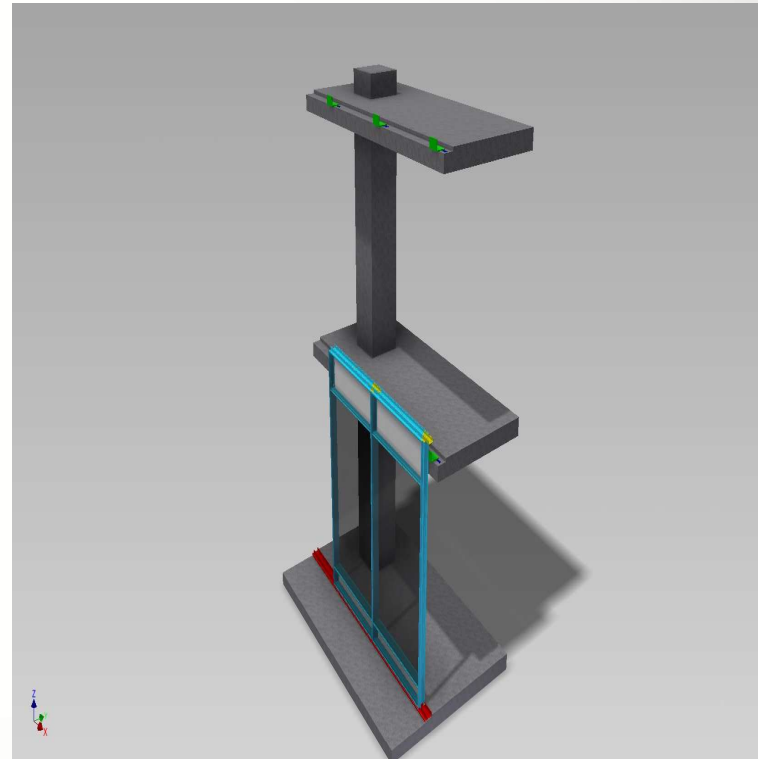
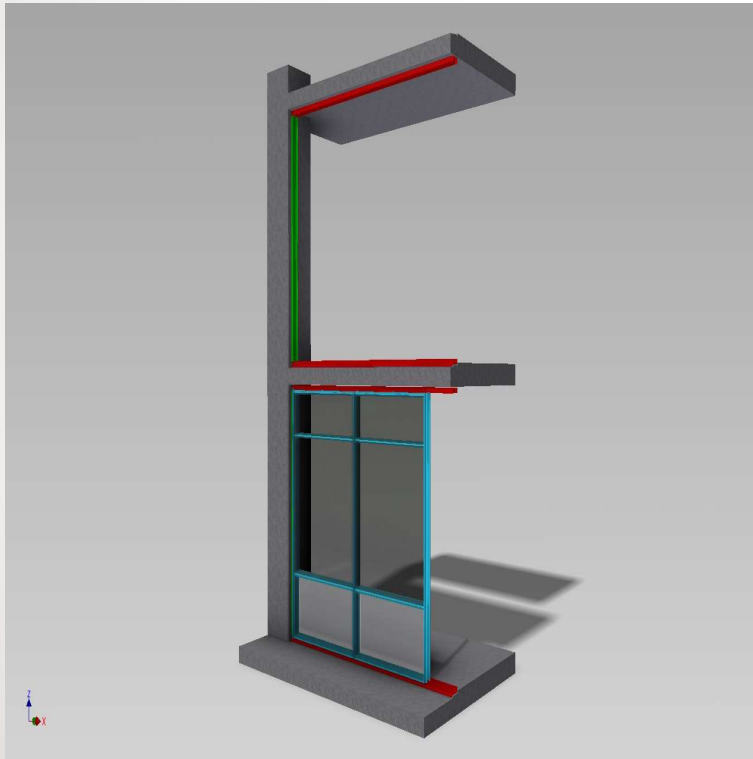
What is Window Wall & Curtain Wall?



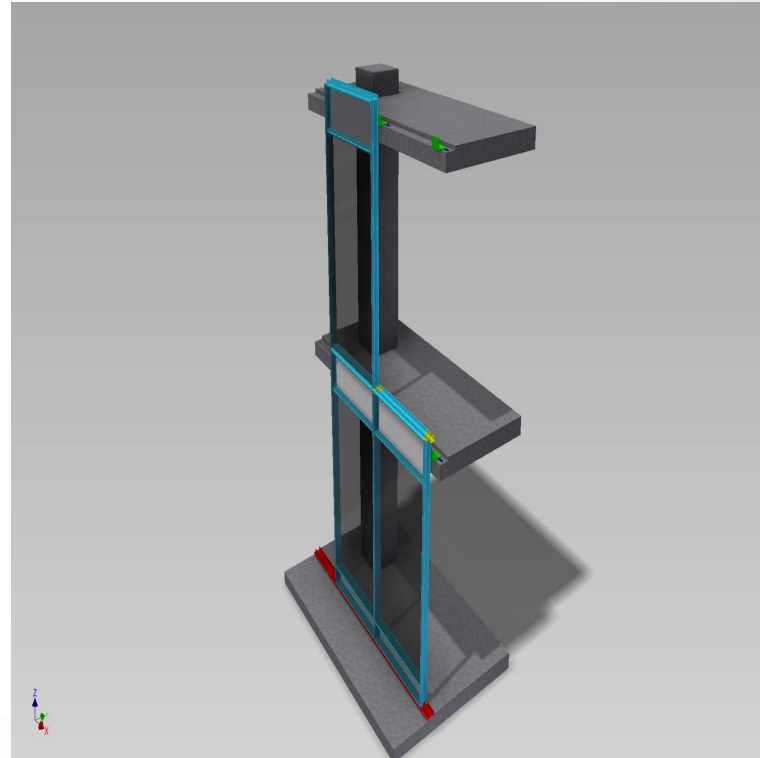
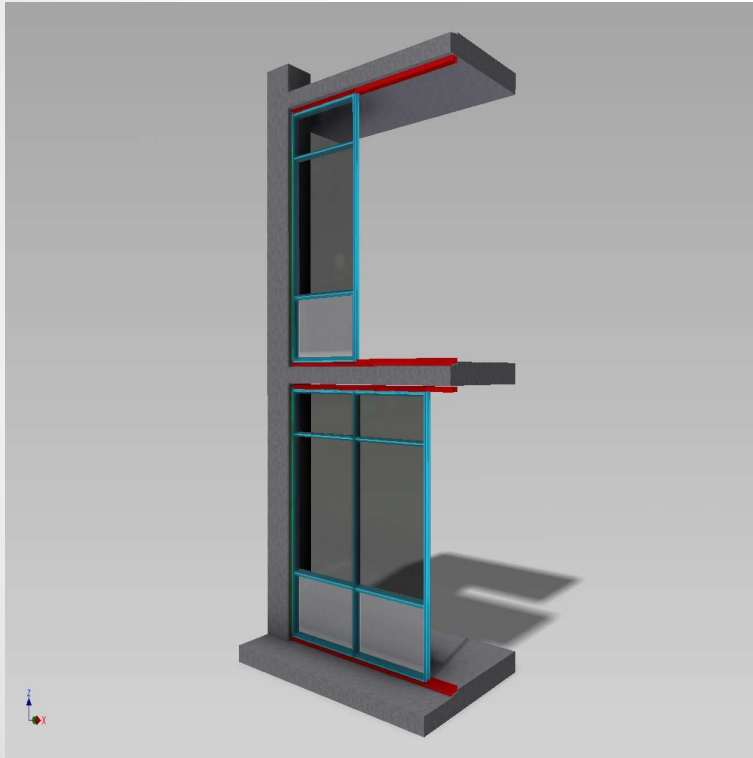
What is Window Wall & Curtain Wall?



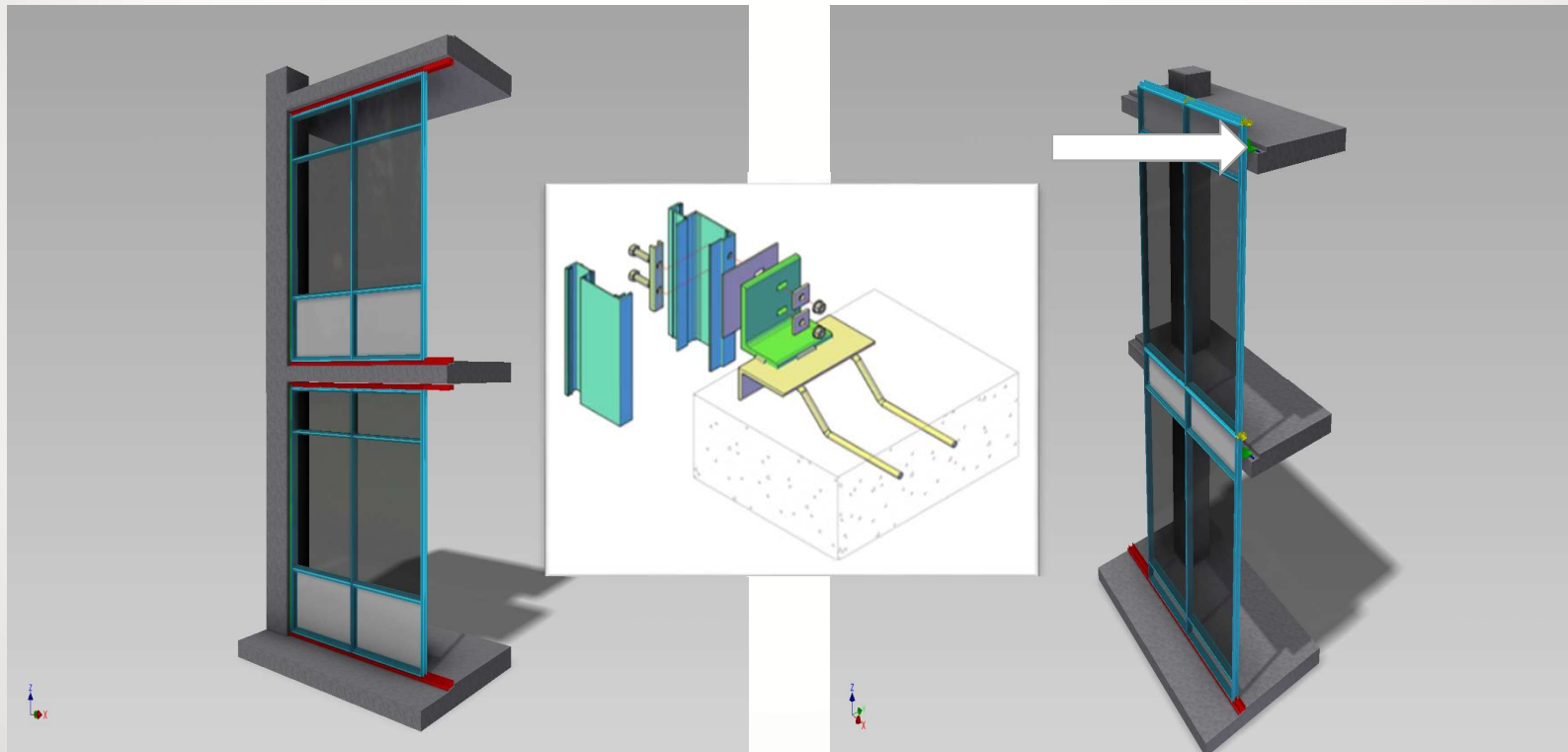
What is Window Wall & Curtain Wall?



What is Window Wall & Curtain Wall?



What is Window Wall & Curtain Wall?



Window Wall vs. Curtain Wall Selection

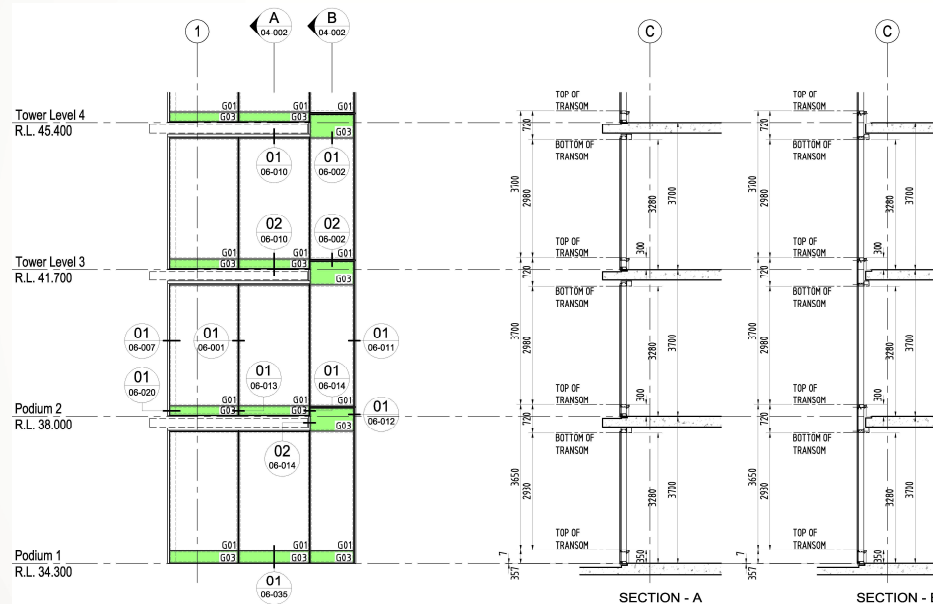
Not only for appearance.....

- Window wall is more suitable for structural projections through facades (e.g. balconies & concrete ledge sunshades);
- Window wall is more suitable for shorter buildings which are scaffolded during construction;
- There is less area of facade in a window wall so it is more budget oriented;
- Curtain wall is a continuous envelope with no penetrations with subsequent superior weather resistance performance;
- Curtain wall requires no external scaffolding to install, so is more appropriate for tall buildings; there are less items to install, so a curtain wall is erected quicker for tall buildings.

Aluminium Framing Systems

Curtain Wall (refer section – B below)

- Standard G.James systems;
- Bespoke extrusion suites custom designed to meet individual project designs.



Window Wall (refer section – A above)

- Standard G.James systems of varying look (exposed slab ledges & concealed slab edges, face glazed or centrally pocketed, captive or structurally glazed);
- Standard G.James systems of varying structural capacity (eg. 450, 650, 850).



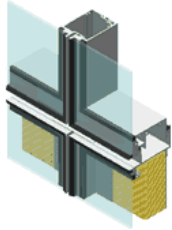
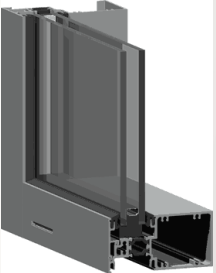

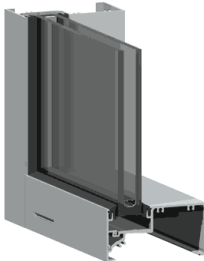


Green Square, Brisbane
Is this window wall or curtain wall?

Glass/Frame System Matrix

Thermal Improvement →

Thermal &/or Acoustic Improvement ↓

1. Centre Pocket	2. Captive Face Glazed	3. Structurally Glazed	4. Captive Thermally Broken
 <p>Single Glazed</p>	 <p>Single Glazed</p>	 <p>Single Glazed</p>	 <p>Single Glazed</p>
 <p>Double Glazed</p>	 <p>Double Glazed</p>		
Deep Cavity IGU	Deep Cavity IGU	Double Glazed	Double Glazed
Triple Glazed	Triple Glazed	Deep Cavity IGU	Deep Cavity IGU
IGU with Interstitial Blinds	IGU with Interstitial Blinds	Triple Glazed	Triple Glazed
		IGU with Interstitial Blinds	IGU with Interstitial Blinds

“Can I have a 5.8 high bifold glazed door?”

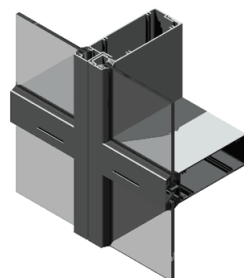
Indicative Commercial fixed glazing sizes:

Cost effective mullion ctrs
are between 1200 to 1800

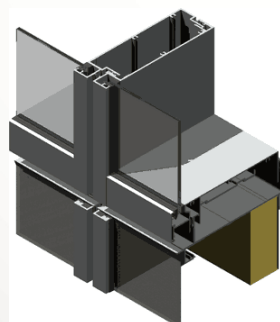
- **450 Series**
max. 3000 high



- **650 Series**
max. 3500 high



- **850 Series**
max. 4500 high



General Commercial Product Limitations on sizing of Operable Door/Window Sashes

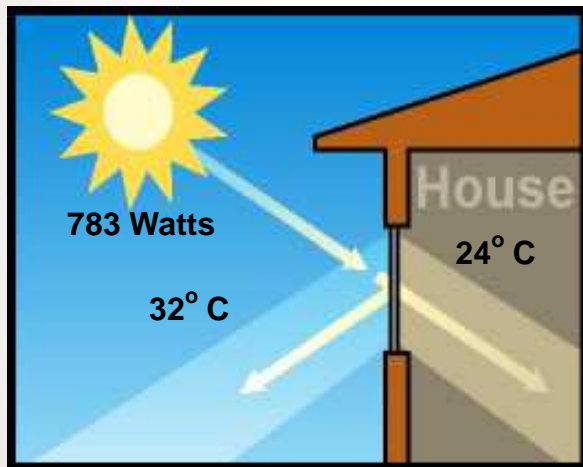
Product/Series/Type	Max. Sizes - Ht & Wd (mm)	Hardware Limitation
<ul style="list-style-type: none"> • 150 Series T.H.I.S. - Single and double glazed 	1800 x 1500	24 kg @ 90° opening 100 kg @ 20° opening
Awning - Single glazed only	1500 x 1200	24 kg @ 90° opening 100 kg @ 20° opening
Casement - Single glazed only	1500 x 800	52 kg
<ul style="list-style-type: none"> • 165 Series Sliding windows 	1600 x 1200	48 kg per sash (4 rollers)
<ul style="list-style-type: none"> • 245 Series Commercial Sliding *Upgraded design version 	2400 x 1200 2600 x 1200	200 kg per sash 200 kg per sash
<ul style="list-style-type: none"> • 265-660 Series Awning – Single glazed only 	1500 x 1200	24 kg @ 90° opening 100 kg @ 20° opening
Casement – Single glazed only	1500 x 800	52 kg
<ul style="list-style-type: none"> • 445 Standard Sliding Door *Custom design version 	2700 x 1500 2800 x 2200	200 kg per sash 450 kg per sash
<ul style="list-style-type: none"> • 475/476 Series Hinged Doors 475/476-200 	2400 x 1000 2400 x 1200 2400 x 1800	Hinged Pivot Sliding (Please check auto-door usage)
475-300	2700 x 1000 2700 x 1200 2700 x 1500	Hinged Pivot Sliding (Please check auto-door usage)
<ul style="list-style-type: none"> • 477 Series Bi-Fold *477-220 minimum sash width 700 mm and 477-300 minimum sash width 750 mm* 		
477-100 (E2) Bottom rolling	1500 x 1200	40 kg per sash (E2)
477-220 (E2) Even Leaves	2400 x 1100	40 kg per sash (E2)
477-220 (E2) 3 Un-Even	2400 x 950	40 kg per sash (E2)
477-300 (E3)	3000 x 1200	80 kg per sash (E3)

Factors that influence Window & Glass Selection

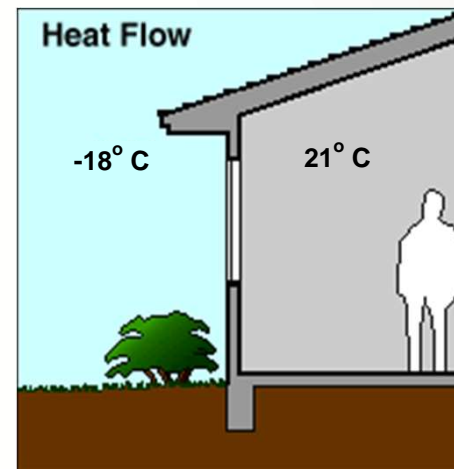
- Building location & use
- Aesthetics
- Acoustics
- Window Sizes
- Structural Requirements
 - Australian Standards
 - Wind loading
 - Safety
- Energy
 - NCC (BCA) Section J
 - Green Star / NABERS



Performance Terms



SHGC – Solar Heat Gain Coefficient



U-Value (W/M²C)

The lower the number the better the performance

Performance Data – Glass Only

	SHGC	U-Value
10.38mm Clear Lam	0.72	5.6
10.38mm HL119	0.68	3.6
6/12/6 Clear IGU	0.70	2.7
DLE70 Grey IGU	0.23	1.7

Performance Data – Whole of Window

	Glass Only		Window 650/1		Window 650/1 (Structural Glazed)	
	SHGC	U-Value	SHGCw	Uw-Value	SHGCw	Uw-Value
10.38mm Clear Lam	0.72	5.6	0.67	6.4	0.70	6.3
10.38mm HL119	0.68	3.6	0.56	4.7	0.59	4.1
6/12/6 Clear IGU	0.70	2.7	0.61	4.0	0.69	3.4
DLE70 Grey IGU	0.23	1.7	0.21	3.2	0.25	2.6

Performance Data – Whole of Window

	Glass Only		Window 650/1		Window 650/1 (Structural Glazed)	
	SHGC	U-Value	SHGCw	Uw-Value	SHGCw	Uw-Value
10.38mm Clear Lam	0.72	5.6	0.67	6.4	0.70	6.3
10.38mm HL119	0.68	3.6	0.56	4.7	0.59	4.1
6/12/6 Clear IGU	0.70	2.7	0.61	4.0	0.69	3.4
DLE70 Grey IGU	0.23	1.7	0.21	3.2	0.25	2.6

NCC (BCA) Section J

Report from sample.pdf.xlsx

printed 8/03/2012

GLAZING CALCULATOR FOR USE WITH CLAUSE J2.4, BCA VOLUME ONE (METHOD 2)

Building name/description

1 Sample

Climate zone

2

Storey

level 2

Facade areas

	N	NE	E	SE	S	SW	W	NW
Option A	75.6m²		33.2m²		173m²		35.3m²	
Option B								
Glazing area (A)	44.3m²		17.9m²		106m²		19.2m²	

Number of rows preferred in table below

15 (as currently displayed)

GLAZING ELEMENTS, ORIENTATION, SIZE AND PERFORMANCE CHARACTERISTICS										SHADING		CALCULATED OUTCOMES - OK (if inputs are valid)						
Glazing element		Sector faced		Size			Performance		P&H or device		Shading		Multipliers		Size	Element share of % of allowance used		
ID	Description (optional)	Option A facade	Option B facade	Height (m)	Width (m)	Area (m²)	Total U-Value (NFR/C)	SHGC (NFR/C)	P (m)	H (m)	P/H	G (m)	Heating (S _g)	Cooling (S _g)	Area used (m²)			
1		S		1.95	6.05	5.3	0.44						0.00	1.00	11.80	11% of 60%		
2		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
3		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
4		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
5		E		1.95	9.17	5.3	0.44			0.750	2.015	0.37	0.07	1.00	0.73	17.88	100% of 92%	
6		N		1.95	4.55	5.3	0.44						0.00	1.00	1.00	8.87	31% of 83%	
7		N		1.95	6.05	5.3	0.44			1.200	1.950	0.82	0.00	1.00	0.40	11.80	14% of 83%	
8		N		1.95	6.05	5.3	0.44			1.200	1.950	0.82	0.00	1.00	0.40	11.80	14% of 83%	
9		N		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	41% of 83%	
10		W		1.95	9.87	5.3	0.44			0.750	2.015	0.37	0.07	1.00	0.74	19.25	100% of 72%	
11		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
12		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
13		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
14		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	
15		S		1.95	6.05	5.3	0.44						0.00	1.00	1.00	11.80	11% of 60%	

IMPORTANT NOTICE AND DISCLAIMER IN RESPECT OF THE GLAZING CALCULATOR

The Glazing Calculator has been developed by the ABCB to assist in developing a better understanding of glazing energy efficiency parameters. While the ABCB believes that the Glazing Calculator, if used correctly, will produce accurate results, it is provided "as is" and without any representation or warranty of any kind, including that it is fit for any purpose or of merchantable quality, or functions as intended or at all. Your use of the Glazing Calculator is entirely at your own risk and the ABCB accepts no liability of any kind.

if inputs are valid



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page 1 of 1

WERS Data Search

<http://gjames.com/professional/wers>

WERS Search

BACK TO PROFESSIONAL CENTRE

Performance Data as supplied to the Window Energy Rating Scheme (WERS)

Window Performance

The performance values displayed on the following pages are for use in the calculation of Whole of Window (WoW) energy requirements in accordance with the National Construction Code, Volume 1 (section J) & Volume 2 Part 3.12. These values are not to be used for the purpose of *glass only* energy requirements.

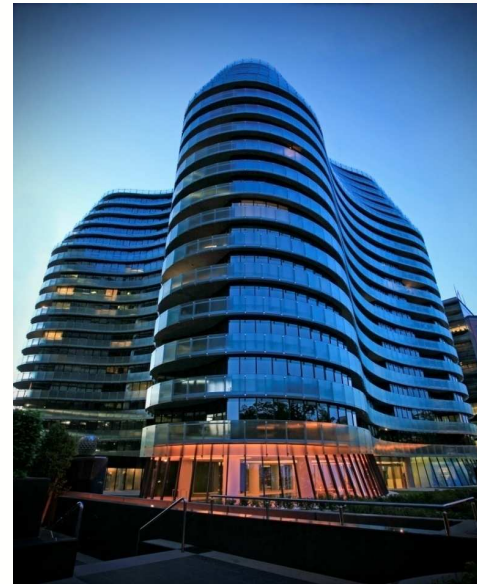
Search:

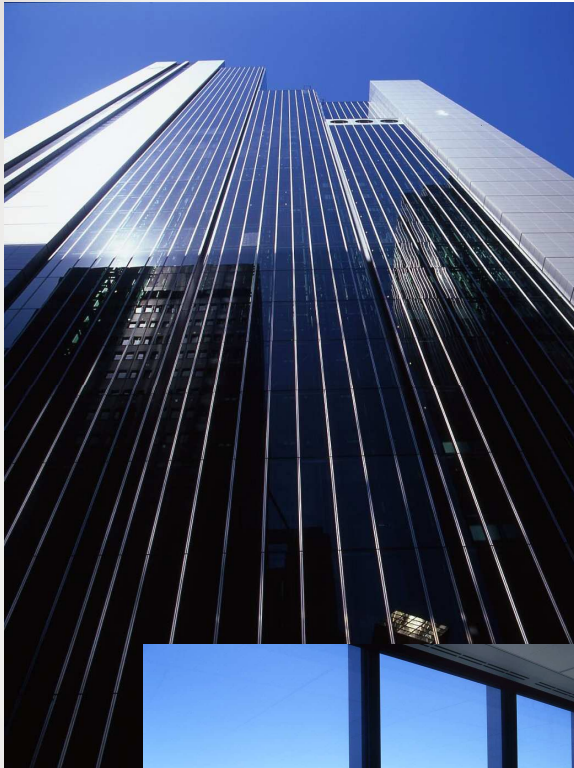
Series ▾	Glass ▾	Uw	SHGCw	VTw	Glazing	Cooling	Heating
048	Awning Window 3mm Clear / 14mm Air / 3mm Sunergy Clear Low-E	3.60	0.52	0.45	Double	★★★★★	★★★★★
048	Awning Window 3mm Clear / 14mm Air Gap / 3mm Clear	4.00	0.57	0.58	Double	★★★★★	★★★★★
048	Awning Window 3mm Clear / 14mm Air Gap / 3mm Energy Advantage Low-E	3.40	0.53	0.54	Double	★★★★★	★★★★★
048	Awning Window 3mm Energy Advantage Low-E	4.90	0.53	0.57	Single	★★★★★	★★★★★
048	Awning Window 3mm Energy Advantage Low-E / 14mm Air Gap / 3mm Clear	3.40	0.49	0.54	Double	★★★★★	★★★★★
048	Awning Window 3mm Sunergy Clear Low-E / 14mm Air / 3mm Clear	3.60	0.41	0.45	Double	★★★★★	★★★★★
048	Awning Window 3mm Sungate 500 Low-E	5.10	0.54	0.58	Single	★★★★★	★★★★★
048	Awning Window 4mm Azuria / 12mm Air Gap / 4mm Clear	4.00	0.35	0.48	Double	★★★★★	★★★★★

Design Considerations

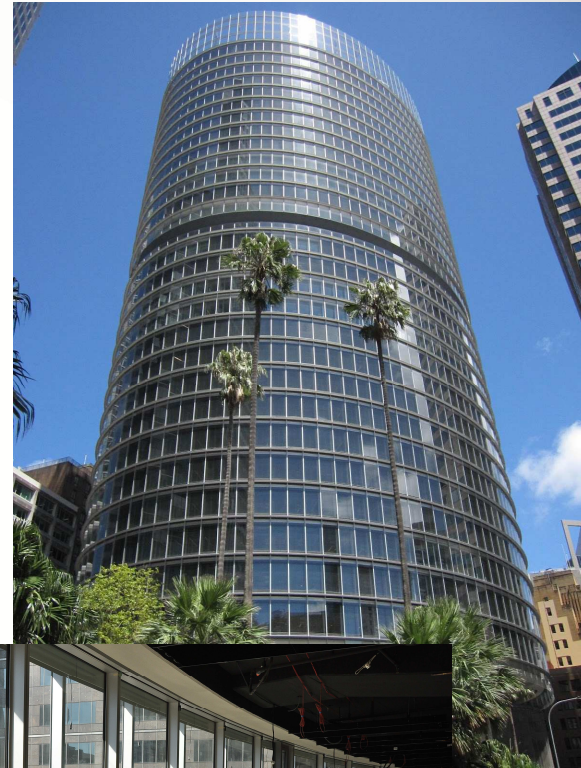
Consider where we are in the world and.....

- How the building is to be used
- Building orientation
- Size of windows
- How the glass looks internally
- How to replace damaged glass
- Amount of visible light trans.
- Glare





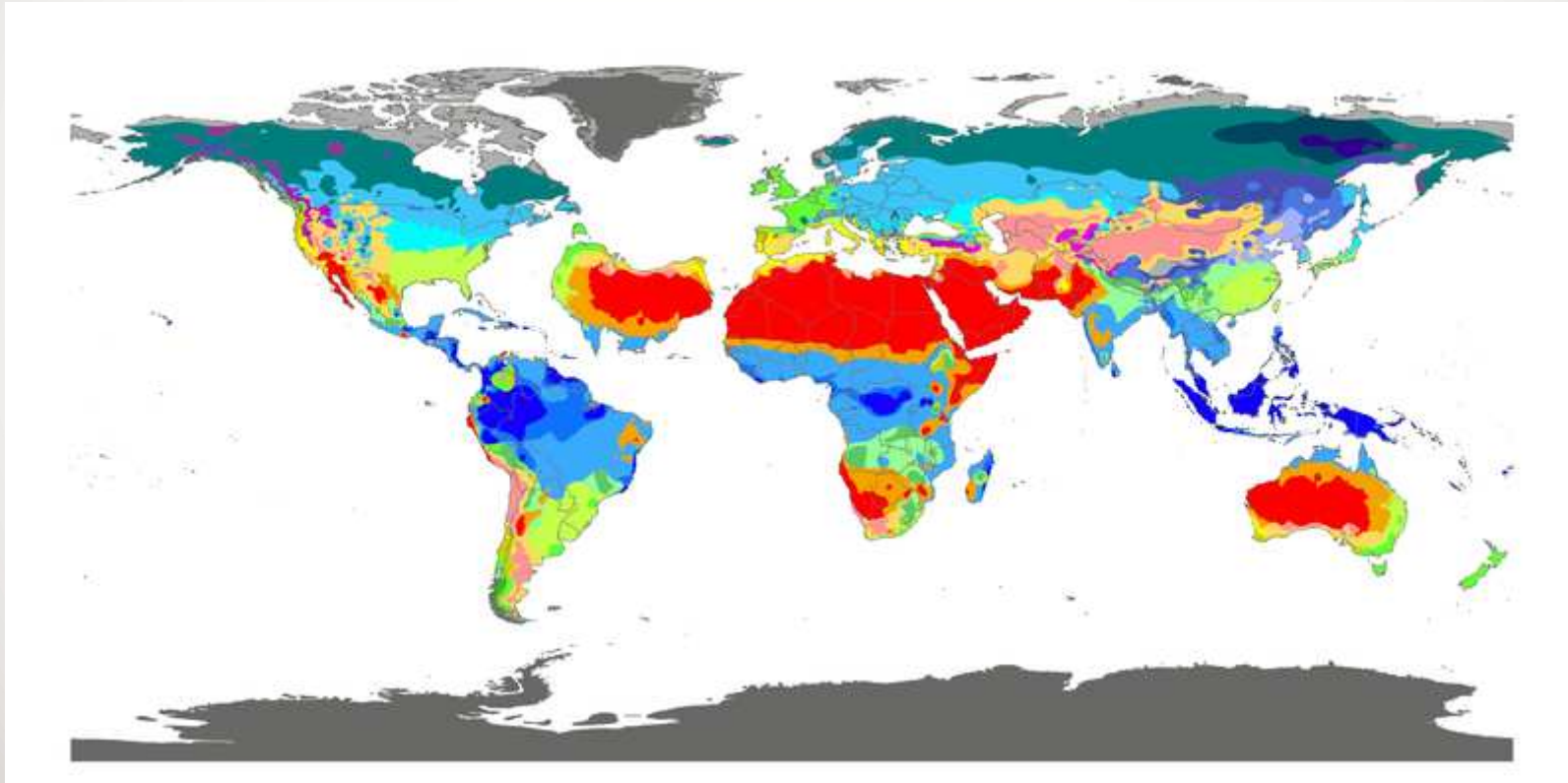
Deutsche Bank,
126 Phillip St,
Sydney



1 Bligh St,
Sydney



Design Considerations



Design Considerations



Consider the occupants

Use Glass to create the “LOOK”



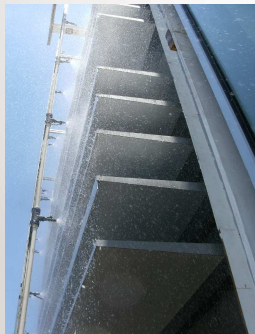
How do we test glass ??

We even test full scale facades !

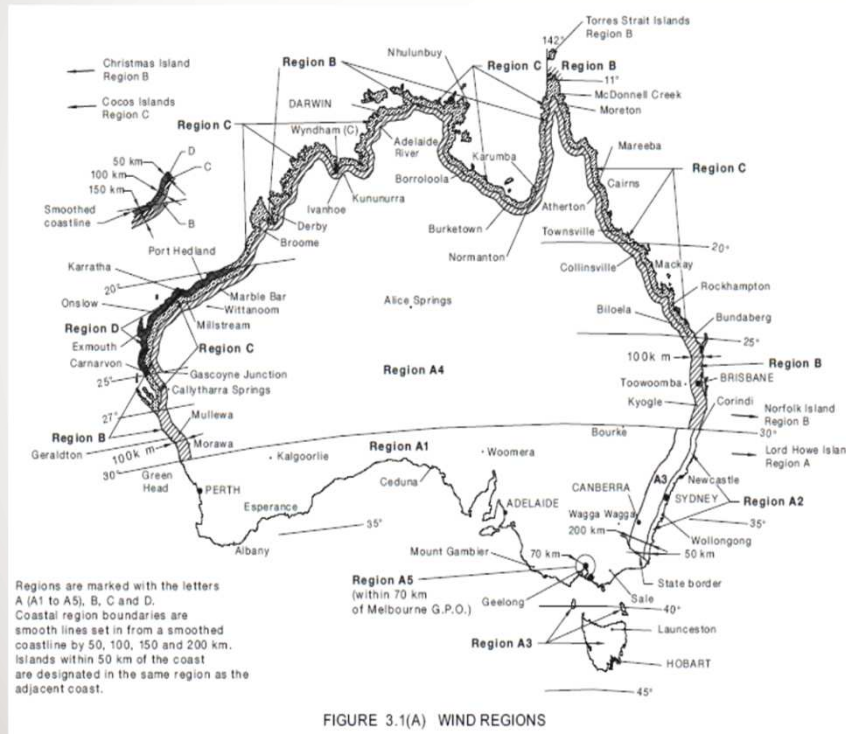


Facade Fenestration Testing

- Water Penetration
- Air Infiltration
- Deflection (1 in 20 year wind load)
- Abseiler loads on sunblades
- Proof Load (Typically 1 in 1000 year wind load)



Design Considerations



Again... consider the location

- Wind load is typically the critical load that governs facade design for strength.
- Brisbane: approx. 3kPa wind pressure
- Cyclonic Areas: up to 14kPa wind pressure
- In layman's terms; these pressures are equivalent to the weight of how many people standing on the glass?

An appreciation of wind pressures



Brisbane:

approx 3kPa wind pressure;

- This equates to the equivalent of how many people standing on a typical 2400x1200 sized lite of glass?

Cyclonic Areas:

up to 14kPa wind pressure;

- This equates to the equivalent of how many people standing on a typical 2400x1200 sized lite of glass?

An appreciation of wind pressures



Brisbane:

approx 3kPa wind pressure;

- Equivalent to weight of 4 people/m²
- That's a total of 12 people standing on a typical 2400x1200 sized lite of glass

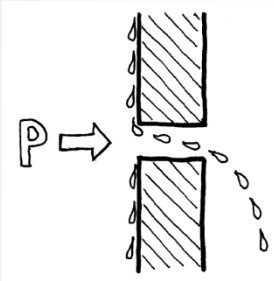
Cyclonic Areas:

up to 14kPa wind pressure;

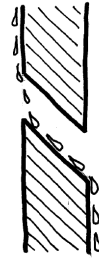
- Equivalent to weight of 19 people/m²
- That's a total of 55 people standing on a typical 2400x1200 sized lite of glass!

Weatherproofing Principles

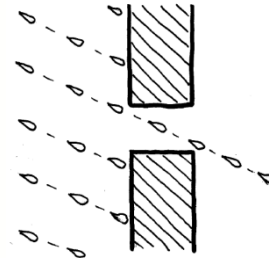
For leaks to occur you need: **Water** + **Hole** + **Force to drive water through hole**



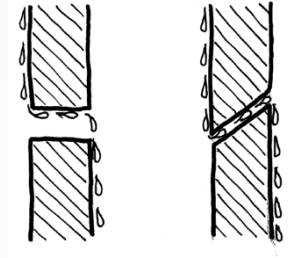
Forces: Pressure



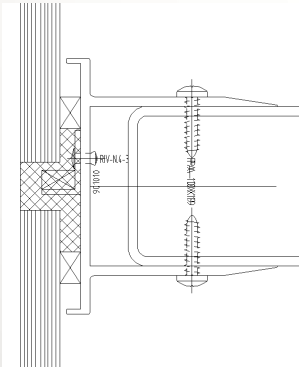
or Gravity



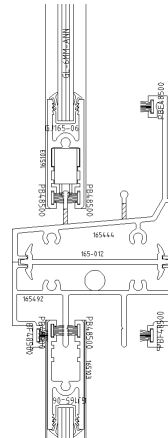
or Kinetic energy



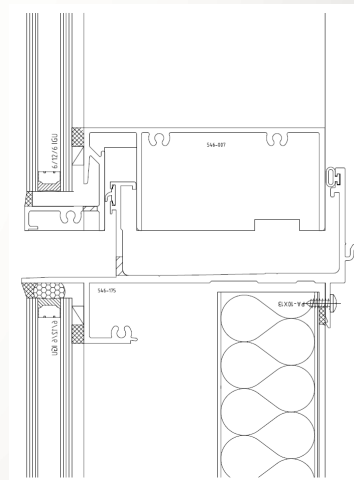
or Surface tension



Types: Face Sealed



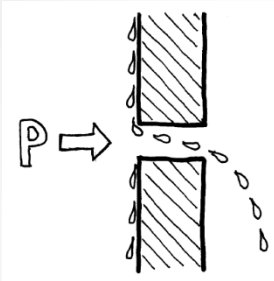
or Water Head



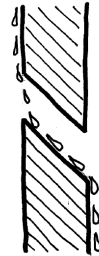
or Pressure Equalised

Weatherproofing Principles

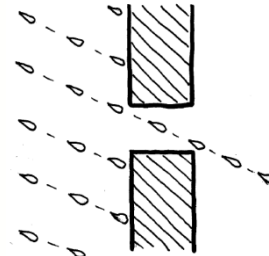
For leaks to occur you need: **Water** + ~~Hole~~ + **Force to drive water through hole**



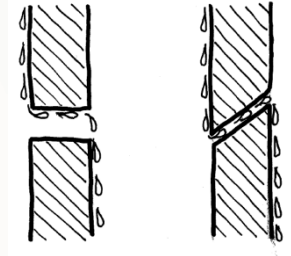
Forces: **Pressure**



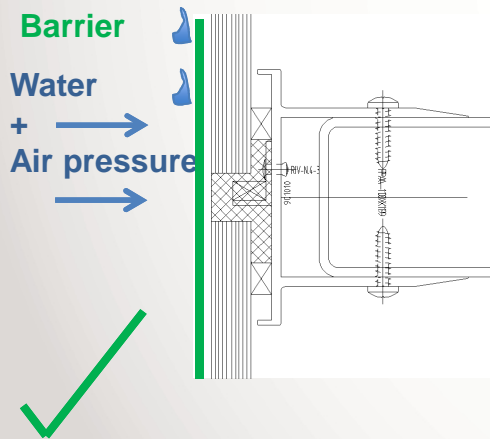
or **Gravity**



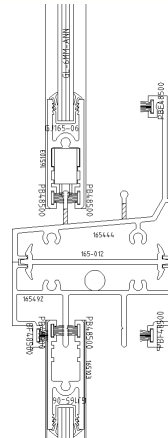
or **Kinetic energy**



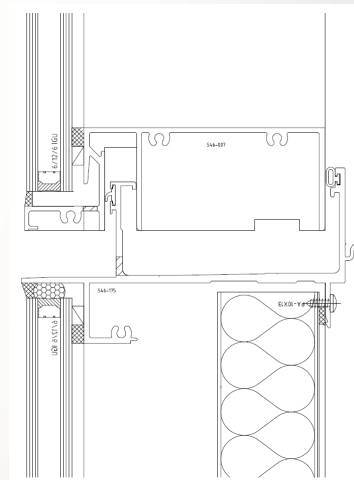
or Surface tension



Types: **Face Sealed**



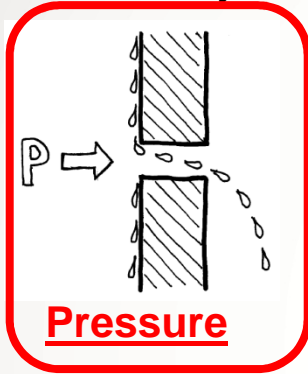
or Water Head



or Pressure Equalised

Weatherproofing Principles

For leaks to occur you need: **Water** + **Hole** + **Force to drive water through hole**



Forces: **Pressure**

or

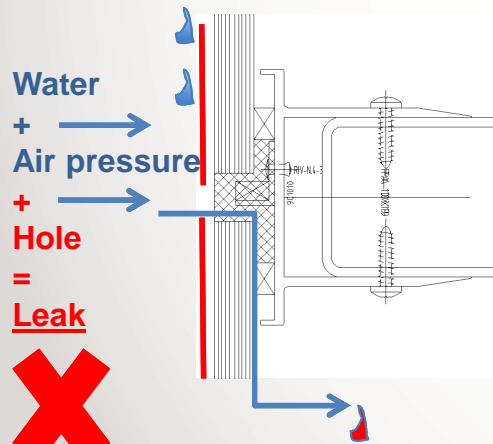
Gravity

or

Kinetic energy

or

Surface tension



Types: **Face Sealed**

or

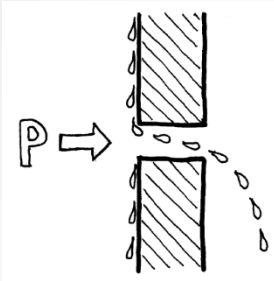
Water Head

or

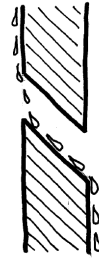
Pressure Equalised

Weatherproofing Principles

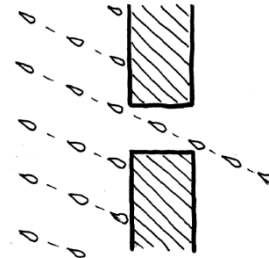
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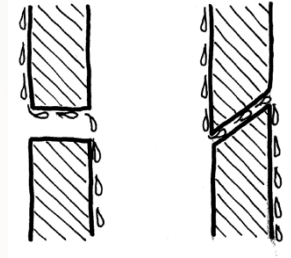
Forces: Pressure



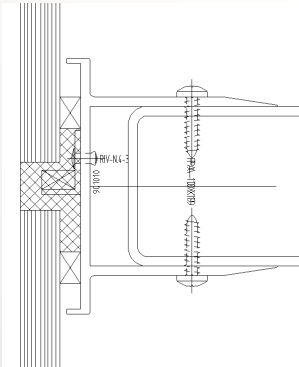
or Gravity



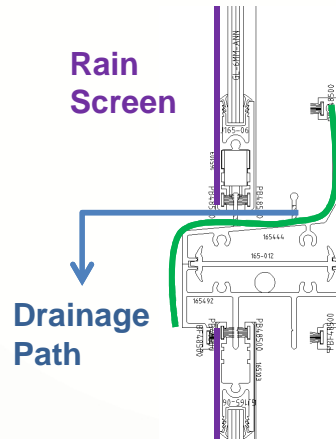
or Kinetic energy



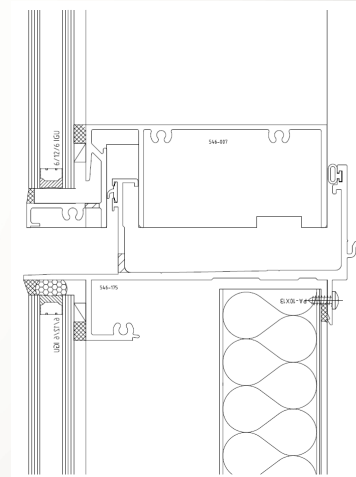
or Surface tension



Types: Face Sealed



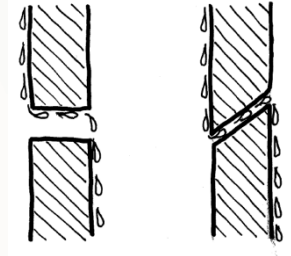
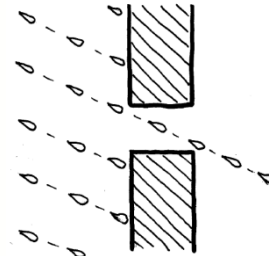
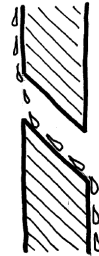
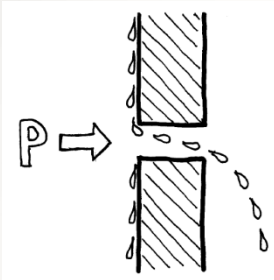
or Water Head



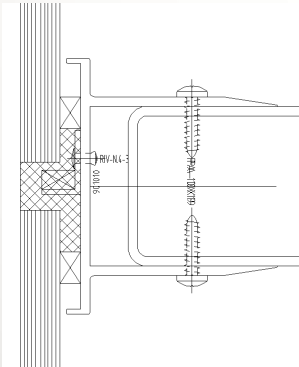
or Pressure Equalised

Weatherproofing Principles

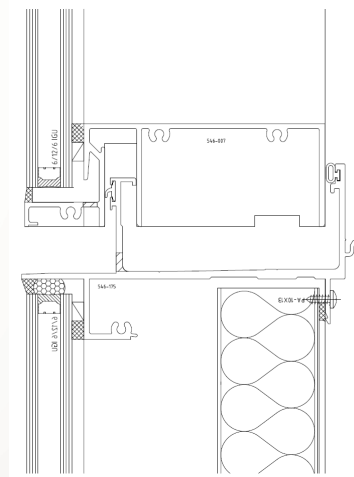
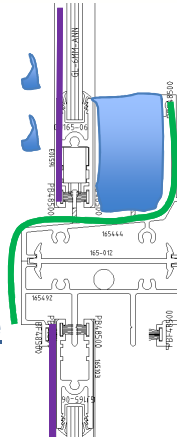
For leaks to occur you need: **Water** + **Hole** + ~~Force to drive water through hole~~



~~Forces: Pressure or Gravity or Kinetic energy or Surface tension~~



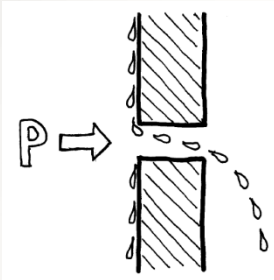
Water
+
Air pressure
=
Balancing force
of head of
water



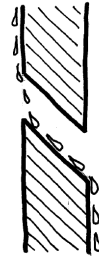
Types: Face Sealed or  **Water Head** or Pressure Equalised

Weatherproofing Principles

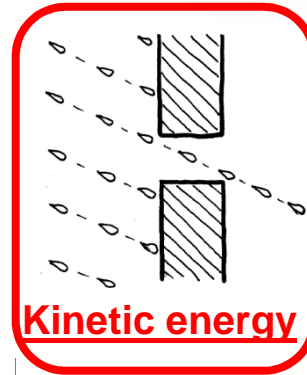
For leaks to occur you need: **Water** + **Hole** + **Force to drive water through hole**



Forces: Pressure

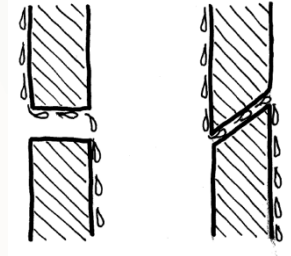


or Gravity

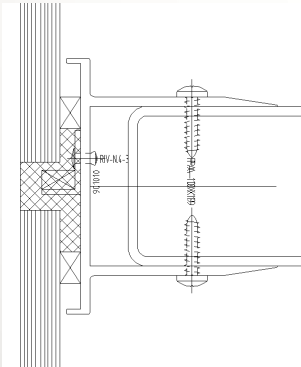


or


Kinetic energy



or Surface tension



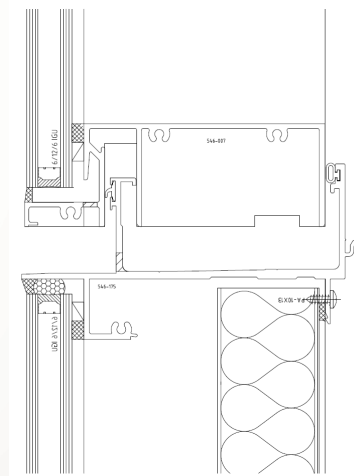
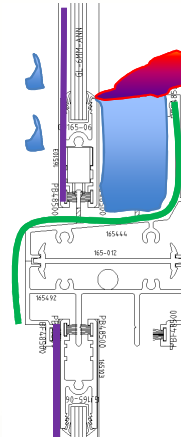
Types: Face Sealed

Wind Gusting

 = **Sloshing of head of water**

or

Water Head

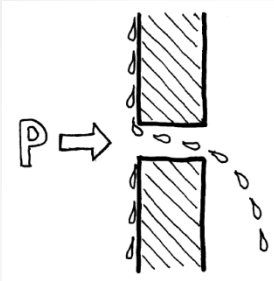
or



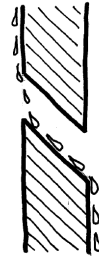
Pressure Equalised

Weatherproofing Principles

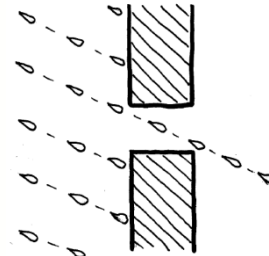
For leaks to occur you need: **Water** + **Hole** + **Force to drive water through hole**



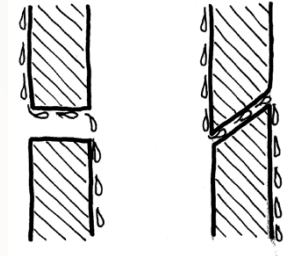
Forces: Pressure



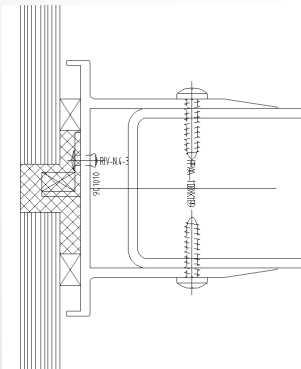
or Gravity



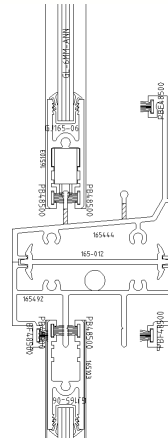
or Kinetic energy



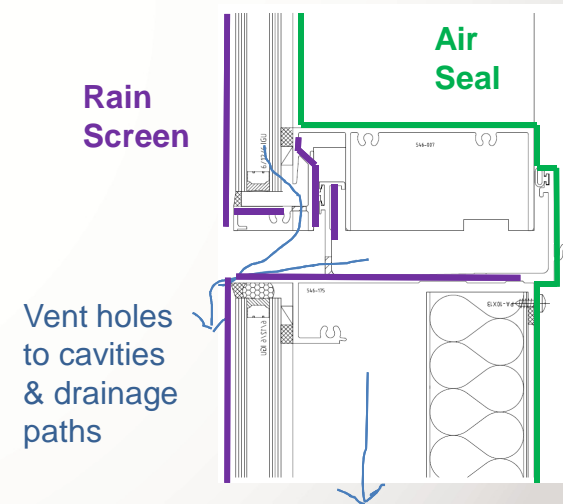
or Surface tension



Types: Face Sealed



or Water Head



Rain Screen

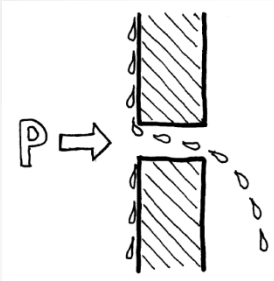
Air Seal

Vent holes to cavities & drainage paths

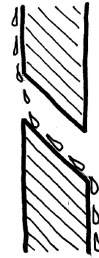
Pressure Equalised

Weatherproofing Principles

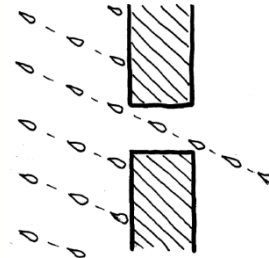
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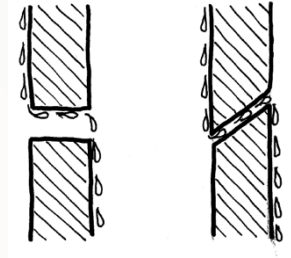
Forces: Pressure



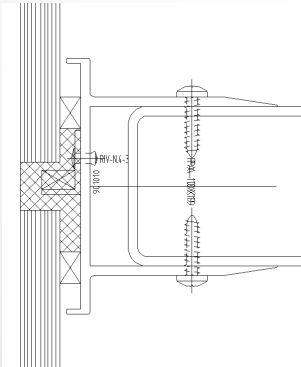
or Gravity



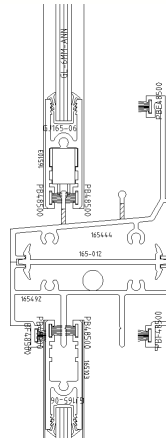
or Kinetic energy



or Surface tension

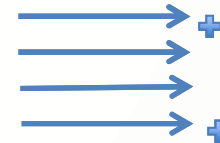


Types: Face Sealed

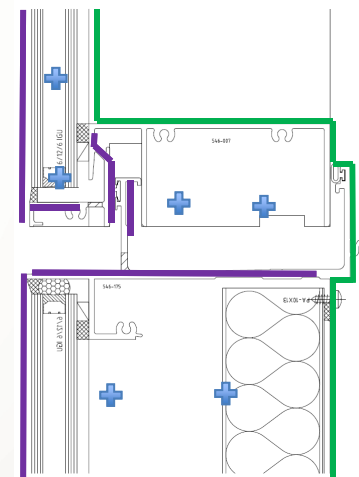


or Water Head

Wind Gusting



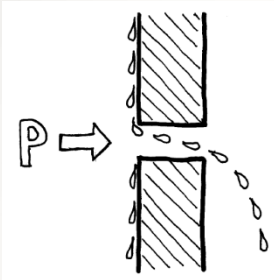
=
Cavities pressure
equalise to match
outside wind pressure



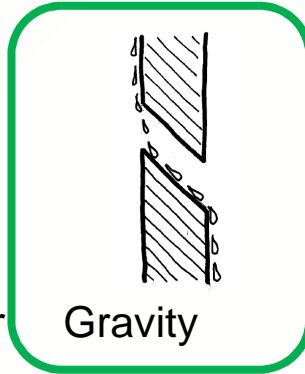
Pressure Equalised

Weatherproofing Principles

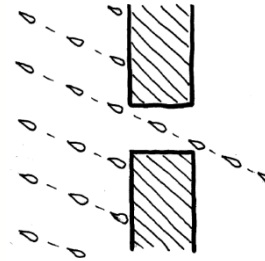
For leaks to occur you need: ~~Water~~ + **Hole** + ~~Force to drive water through hole~~



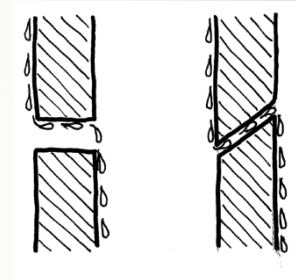
Forces: Pressure



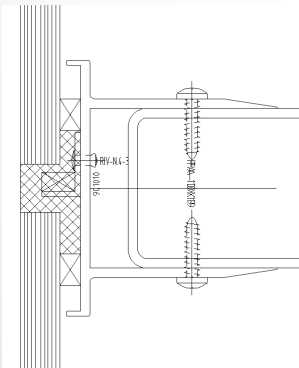
or Gravity



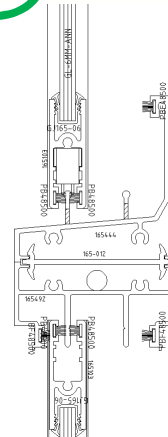
or Kinetic energy



or Surface tension



Types: Face Sealed

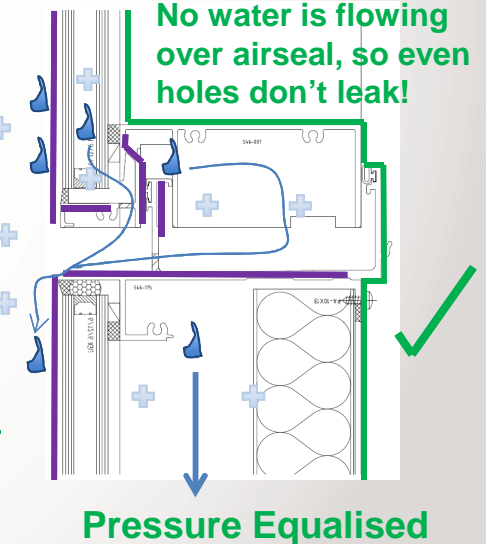


or Water Head

Wind Gusting
+
Water

=
Cavities pressure
equalise to outside =>
Gravity is only force
acting on water
entering cavities so it
drops to bottom &
drains outside.

or



Pressure equalisation is not new

insight—case

Drainage, Holes and Moderation

Insight Drainage, Holes and Moderation

An edited version of this insight first appeared in the ASHRAE Journal.

By Joseph W. Lstiburek, Ph.D., P.Eng., Fellow
ASHRAE

Ever wonder how we can build a 50 story glass tower that doesn't leak, but we can't seem to build a two-story house that doesn't leak? The answer is a little bit of counter-intuitive thinking.

We have learned to add holes and drainage in tall buildings in order for them to work. The lesson learned in tall buildings is that we can't keep the rain out so we drain it out after it has entered. We can reduce the amount that enters but we can never completely keep it all out. Drainage and holes are key. These are regularly installed in tall buildings but not in short buildings. Until we add holes and drainage to small buildings they will continue to leak. This is so counter-intuitive that it borders on magic.

This story all begins with a cup in the rain (Figure 1). It is a plain ordinary cup, nothing magical about it yet. It is oriented parallel to the ground. Rain falls out of the sky due to something called gravity. The raindrops have momentum ("kinetic energy") associated with them. There is no wind in this simple story of a cup in the rain so far. Sometimes the raindrops don't fall completely straight down and so they will occasionally fall into the cup. But so and

* We don't need to ask why they don't always fall straight down – we just need to accept the fact that they don't always fall straight down. Yes, I know about this wind thing, but I don't want to consider wind yet. It sometimes helps to think of this momentum raining thing using a baseball analogy. Think of a baseball that someone throws through an open window on a day without wind. The momentum associated with the softball carries it through the open window – wind does not carry it. In solving the rain problem we need to consider momentum independent of wind even though wind gives raindrops momentum – as does gravity. We engineers divide the complex wind driven rain problem into three simple concepts: gravity, momentum and air pressure differences. This is not strictly true, but it is close enough – remember we are engineers and not physicists. If someone mentions the Coriolis force here I am going to attack them.

May 2008

www.buildingscience.com

behold, even though some raindrops enter the cup the rainwater can drain out of the cup due to the slope of the cup with a little help from gravity. Drainage at work.

Let's make it a bit more complicated. Let's add wind (Figure 2). Wind enters the cup and pressurizes it. If the wind can't get out the back of the cup (assume the cup has no holes) no more wind can enter into the front of the cup. Presto—no wind entry into the cup therefore no wind driven rain entry into the cup. That pesky momentum thing is still happening with the raindrops, but no matter we drain those suckers back to the outside as before. There's that drainage thing again.

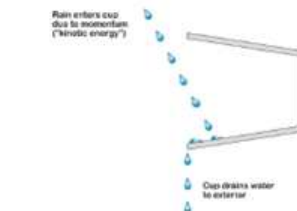


Figure 1: Cup in the Rain
Occasionally raindrops enter cup due to momentum and drain back to exterior via gravity and slope of cup. Did I mention drainage?

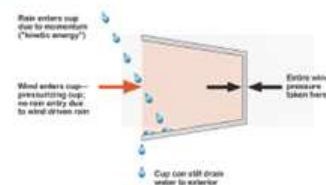


Figure 2: Cup in the Wind
Wind pressurizes cup so that wind driven rain cannot enter. Rain still enters cup due to momentum but this rainwater drains back to exterior. Note the drainage thing.

A M E R I C A N A R C H I T E C T U R A L

AAMA CW-RS-1-04

Editorially Revised: 11/04

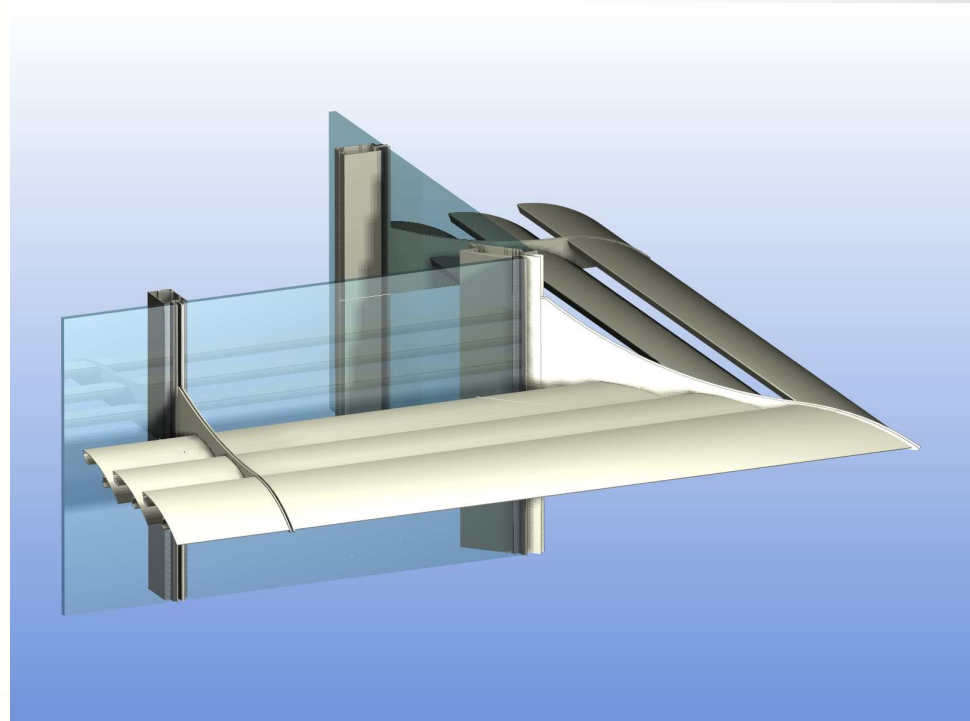
The Rain Screen Principle
and Pressure-Equalized
Wall Design



M A N U F A C T U R E R S A S S O C I A T I O N

How to achieve energy efficient facades?

- Sunshade devices
- Motorised external venetian blinds
- Double skin facades
- Natural ventilation



Sunshade Devices

Horizontal Sunblades



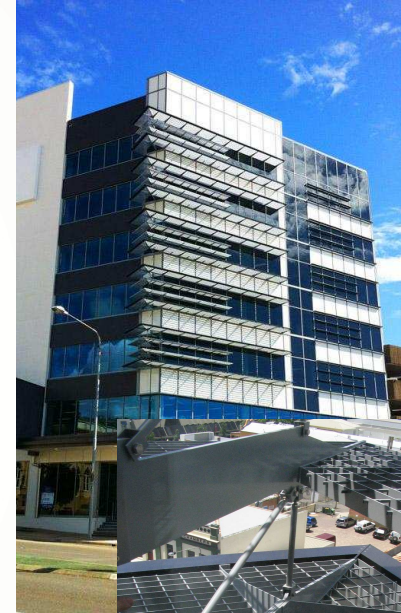
Latitude, Sydney



Mossop Building 3, Adelaide



ANZAC Park West, Canberra



Bankwest, Townsville

Sunshade Devices

Vertical Fins



Green Square, Brisbane



BCEC, Brisbane

Sunshade Devices

Combined Horizontal Sunblades & Vertical Fins



KSD1 Hamilton Harbour, Brisbane



WEHI, Melbourne



Sunshade Devices

Perforated Aluminium Sheet Sunshade Screens



WEHI, Melbourne
(DNA pattern to genetic research facility)



UTS Broadway, Sydney (Binary pattern to IT & Engineering building)

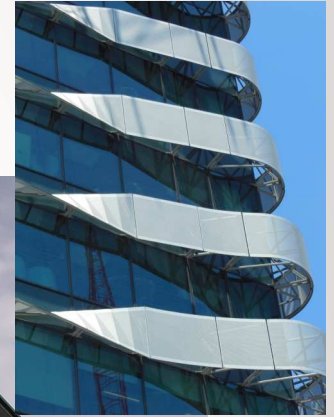
Sunshades used for stunning visual effect



Brisbane Central



M&A, Cnr MacLauchlan & Ann Sts,
Fortitude Valley



Sunshade Devices

Design Considerations

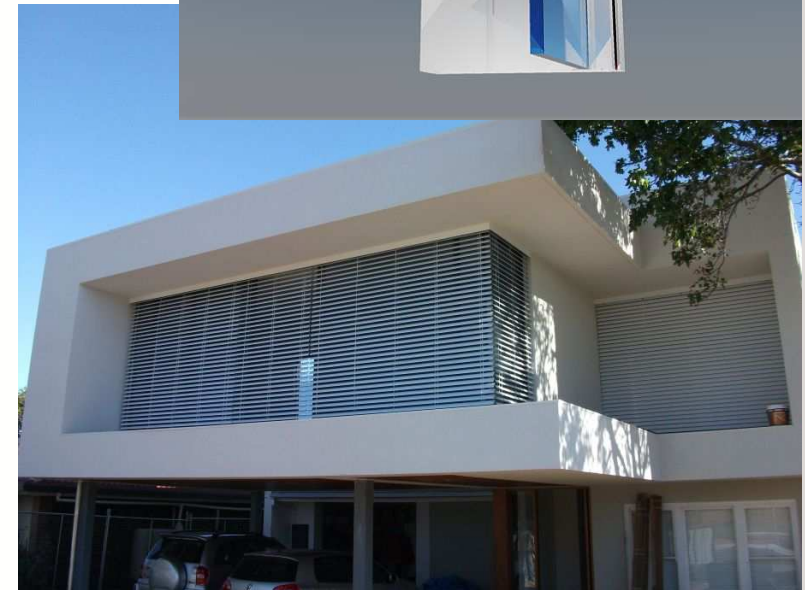
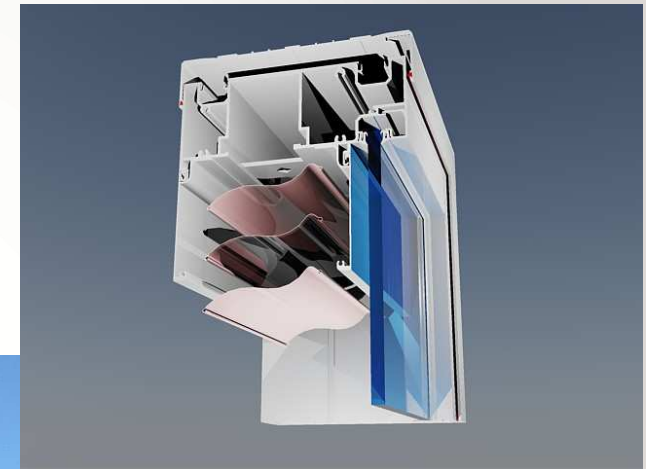
- Mitigate penetrations through façade (potential water leaks)
- Panelised in size for transport
- Factory fabrication
- For safety - site assembly onto panels prior to panel install
- Light weight
- Minimise projections as the sunshades catch wind loads like spinnakers!



Operable External Venetian Blinds



QUT CIP2, Kelvin Grove (rendering)
Horizo motorised external venetian blinds
mounted onto G.James custom curtain wall.

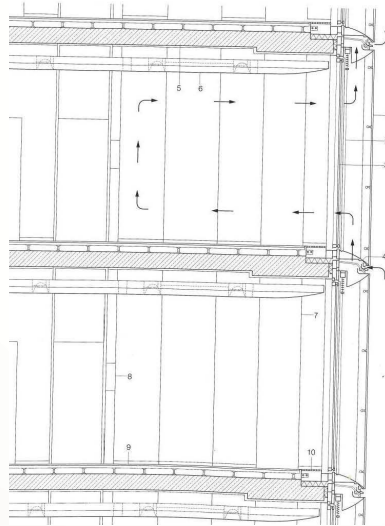


G.James / Liftmaster motorised external
venetian blind integrated into window
framing system.

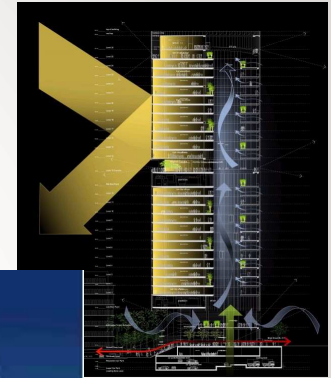
Double Skin Facades



Southern Cross,
Melbourne



1 Bligh St, Sydney



Operable Facades and Natural Ventilation



Vertical lift doors,
No.1 Bligh St,
Sydney



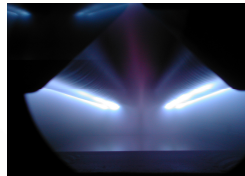
Concealed
motorised louvres,
No.1 Bligh St,
Sydney



Vertical pivot glass louvres with
concealed motor - Sydney residence

Forming a successful relationship with G.James.

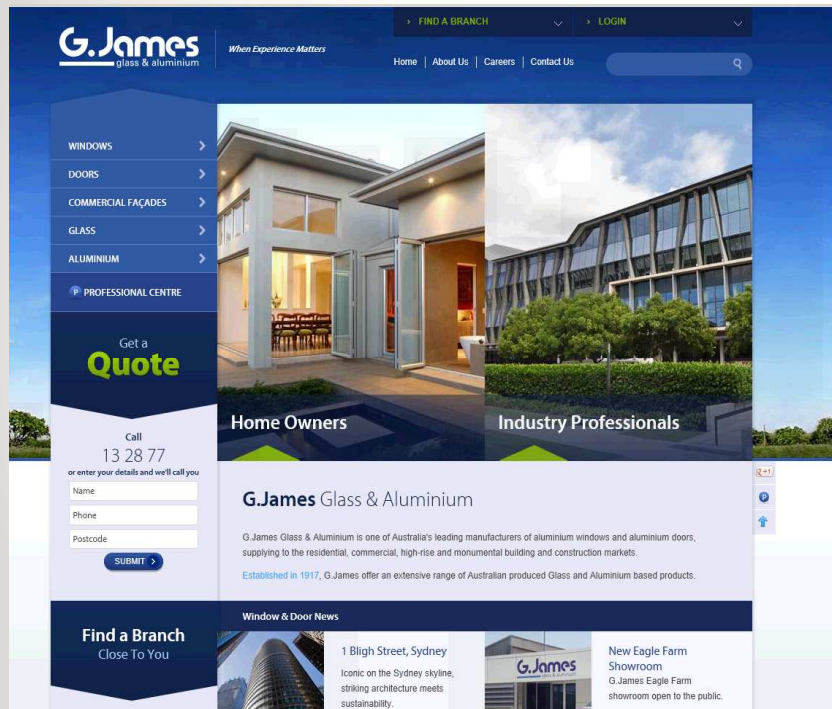
- 98yrs of operation with impressive project references including working relationships on buildings by:
Norman Foster, Harry Seidler, Ingenhoven, James Carpenter, etc.
- Wealth of experience with in-house scientists driving an extensive R&D division
- Design office, engineering team & NATA Test Rig
- Manufactured locally
- Fully integrated design, manufacture and installation from float glass & raw aluminium billets to finished facades of monumental skyscrapers.



G.James makes the difference...



G.James Website & Social Media



www.gjames.com

www.twitter.com/GJamesAU

www.linkedin.com/company/g.james-glass-&-aluminium

www.facebook.com/GJamesAU

www.youtube.com/user/gjamesAU

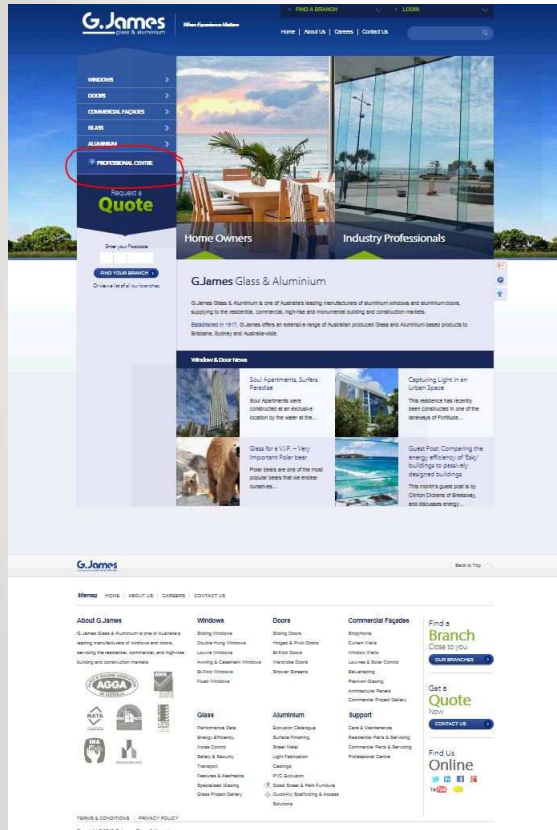
<http://blog.gjames.com>

<https://plus.google.com/115651397353147925469/posts#115651397353147925469/posts>

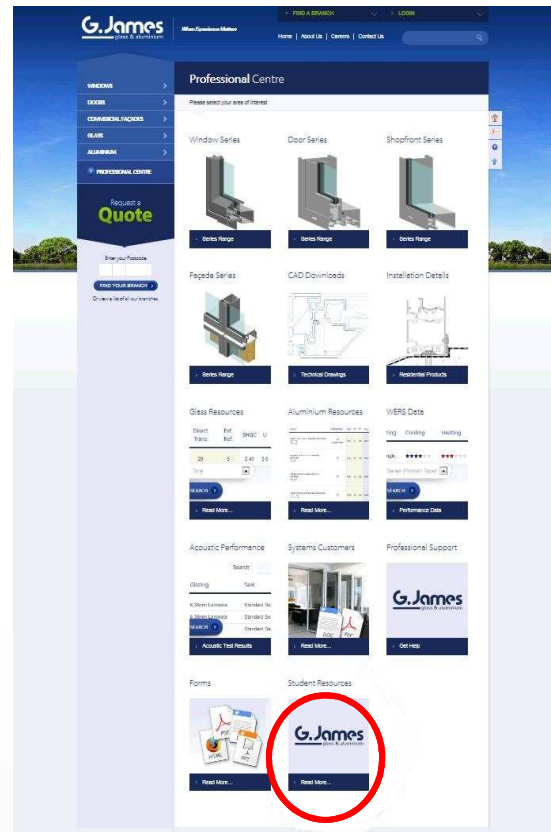
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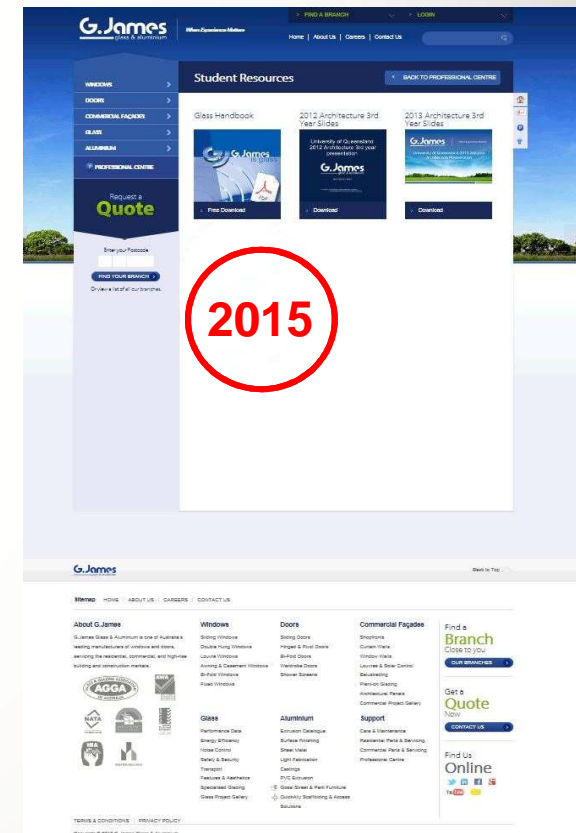
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When Experience Matters

Thank You



Factory Visits



Glass Laminating



IGU Assembly



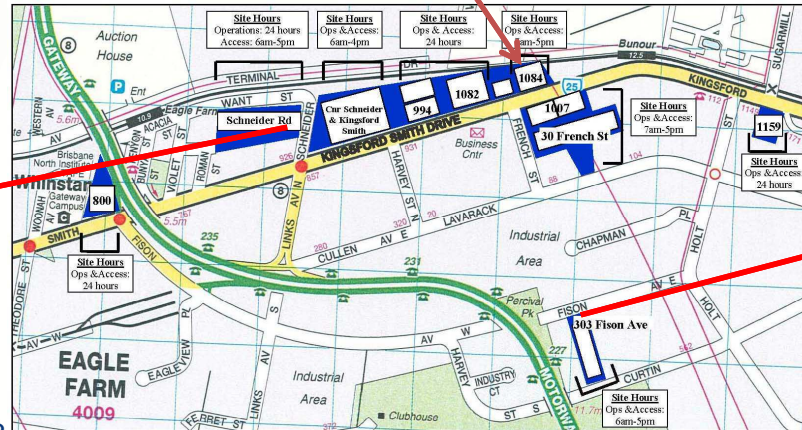
Schneider Rd Glass Operations Shed 23



Glass Toughening



Glass Cutting & Processing



Tour Guide:
Tony Skennerton
(Factory Supervisor)



Tour Guide:
Lucas Coombes
(Factory Supervisor)



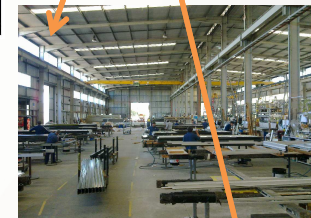
Tour Guide:
Bernie Merrylees
Production Manager



Façade test rig.



Curtain Wall Factory, 303 Fison Ave



Curtain wall panel
assembly, glazing
& packing.



Aluminium extrusion, handling, cutting
& processing

Slideshow

- Doctors bury their mistakes.....
..... Architect's cover them in ivy!
- + amazing facades around the world